Quick Installation Guide



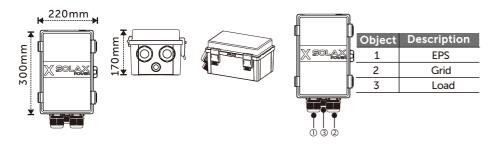
Three-Phase EPS Box

1. Introduction

Three-phase EPS Box integrates two contactors which provide power steering for users. It is compatible with Three-phase EPS change-over application. Configured with Three-phase EPS Box, customers need to connect 13 wires to complete the steering circuit. It can simplify the operation and improve security.



2. Overview



3. Preparation

3.1Packing List Checking

Before installation, make sure that nothing inside the package is damaged. The following items should be inside the package.







Cushion blocks x4

Flat head screws × 4







terminals x15

6 mm² tube-insulated 16 mm² tube-insulated terminals \times 15

Silicone sleeves

3.2 Tools

Before you start, get the following tools ready.













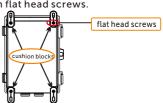




4. Mounting

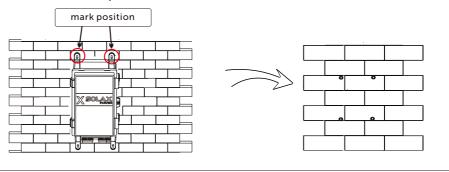
Step 1:

Make sure the installation site does not expose to direct sunlight. Then install the four cushion blocks on Three-phase EPS Box with flat head screws.



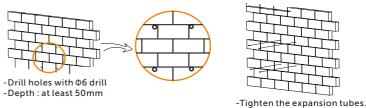
Step 2:

Use Three-phase EPS Box with cushion blocks as a template to mark the four holes' position on the wall with marker pen.



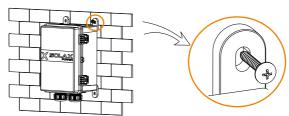
Step 3:

Drill holes with 6 driller carefully, make sure the holes are deep enough for installing. Put the expansion tubes into the wall, then insert the self-tapping screws through the cushion blocks into the expansion tubes. Screw and tighten the screws.



Step 4:

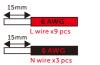
Install the expansion screws with screwdriver to fix the Three-phase EPS Box.



5. Wiring Connection

5.1 Wires making

① Prepare wires as below. Use the diagonal plier to trip 15mm of insulation from side of the wire.





2 Insert wire into cable gland, then insert the end of wire into cold pressed terminal and tighten it.

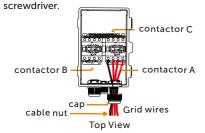


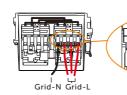


If AWG-10 wires are used, please pass the wires through the silicone sleeves to aviod leakage at the insertions.

5.2 Grid-Wires Connection

Use the manual wrench to screw off the cap on cable nut, then insert Grid-L wires and Grid-N wires into the ports (L1,L2,L3,L4) of contactor A through the cable nut and tighten them with





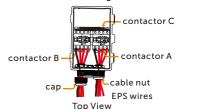


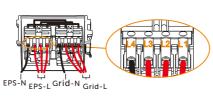


Please prevent other wires from getting loose during operation.

5.3 FPS-Wires Connection

Screw off the cap on cable nut, then insert EPS-L wires and EPS-N wires into ports (L1, L2, L3, L4) of contactor B through the cable nut and tighten them with screwdriver.

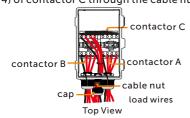


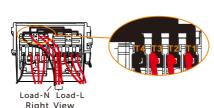


Left View

5.4 Load-Wires Connection

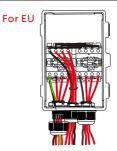
Screw off the cap on cable nut, then insert Load-L wires and Load-N wires into ports (T1, T2, T3, T4) of contactor C through the cable nut and tighten them with screwdriver.

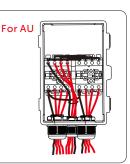




5.5 Earth-Wire Connection

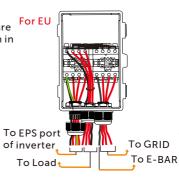
For EU users, please insert the GND wire into port of contactor (B: L4) through the cable nut and tighten it with screwdriver. For AU users , please insert N wire into ports of contactor (A: L4 & B: L4).

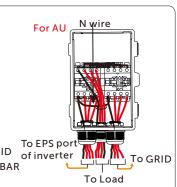




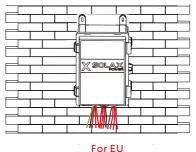
5.6 Checking

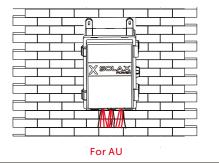
Please make sure all wires are tightened. Wire connection in Three-phase EPS-Box.





Overview of Three-phase EPS Box





6. Technical Parameters

Grid	
Max.AC input current (A)	3x63
Rated AC voltage (V)	3/N/PE~400/230
Rated AC frequency (Hz)	50/60
EPS	
Max.EPS input current (A)	3x63
Rated EPS voltage (V)	3/N/PE~400/230
Rated EPS frequency (Hz)	50 / 60

Load		
Rated output $current(A)$, on $grid\ mode$	3x63*	
Rated output current(A), EPS mode	3x63*	
Rated Grid Voltage(V)	3/N/PE~400/230	
Rated Grid Frequency(Hz)	50/60	
Genaral Data		
Operating Temperature range (°C)	-20~+60	
Dimension (mm)	300 x 220 x 170	
Weight (kg)	4.85	



 * : The output current will be reduced when the operating temperature exceeds 40 $^{\circ}$ C. At 50°C, the output current drops to 95%. At 60°C, it drops to 80%.