X3-MEGA G2

20 kW-LV / 25 kW-LV / 30 kW-LV / 35 kW-LV
40 kW / 50 kW / 60 kW

User Manual

Version 12.0

www.solaxpower.com

eManual in the QR code or
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About This Manual

Scope of Validity

This manual is an integral part of X3-MEGA G2 series inverter. It describes the transportation, storage, installation, electrical connection, commissioning, maintenance and troubleshooting of the product. Please read it carefully before operating.

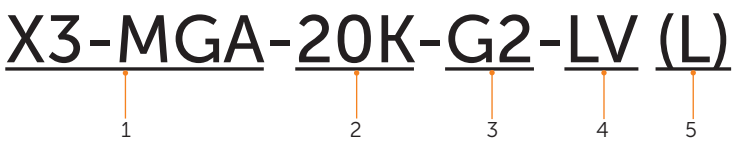
This manual is valid for the following inverter models:

- X3-MGA-20K-G2-LV
- X3-MGA-25K-G2-LV
- X3-MGA-30K-G2-LV
- X3-MGA-35K-G2-LV

- X3-MGA-40K-G2
- X3-MGA-50K-G2
- X3-MGA-60K-G2

- X3-MGA-40K-G2(L)
- X3-MGA-50K-G2(L)
- X3-MGA-60K-G2(L)

Model description



Item	Meaning	Description
1	Product family name	"X3-MEGA": three-phase grid-connected photovoltaic inverter; the abbreviation for product family name X3-MEGA.
2	Power	"20K": rated output power of 20 kW.
3	G2	The second generation of the series.
4	Voltage	"LV": Low Voltage Range. 20 kW / 25 kW / 30 kW / 35 kW inverters operate at 127 V / 220 V low voltage. (40 kW / 50 kW / 60 kW inverters operate at 230 V / 400 V voltage.)
5	(L)	Models with (L) have LCD screen. Models without (L) have LED indicators.

Target Group

The installation, maintenance and grid-related setting can only be performed by qualified personnel who:

- Are licensed and/or satisfy state and local regulations.
- Have good knowledge of this manual and other related documents.

Conventions

The symbols that may be found in this manual are defined as follows.

Symbol	Description
DANGER	Indicates a hazardous situation which, if not avoided, will result in death or serious injury.
WARNING	Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
CAUTION!	Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury, device damage, power generation loss or unanticipated results.
NOTICE!	Provides tips for the optimal operation of the product.

Change History

Version 12.0 (2024-11-25)

Updated bracket, updated technical data
Modified the user manual according to the latest template

Version 11.0 (2024-08-14)

Modified APP Setting and BIS identification
Modified Installation Environment Required
Added remark about Packing List

Version 10.0 (2024-05-08)

Added contents about PV dustproof buckles
Modified Grounding Connection

Version 9.0 (2024-03-05)

Modified PV terminals and corrected data of device's weight

Version 8.0 (2023-01-22)

Updated LCD description and used MC4 terminals
Updated information of packing list
Deleted PLC, PV Connection and UKCA information

Version 7.0 (2023-07-18)

Added local MODBUS parallel function description
Modified Troubleshooting
Added OT terminal instructions

Version 6.0 (2023-02-15)

Added Change History
Updated 2.3 Explanation of Symbols (Modified the explanations of the symbols)
Updated diagram of PLC connection
Updated 4 Technical Data (Modified and added new items)

Version 5.0 (2022-09-12)

Modified the neutral version
Added a diagram to PLC Box connection
Updated steps of upgrading USB

Version 4.0 (2022-04-14)

Modified the vocabulary entry

Version 3.0 (2022-03-16)

Added information of the screen version

Version 2.0 (2022-03-09)

Modified technical data, electric diagram and instructions

Version 1.0 (2021-12-01)

Added low voltage and all related contents

Version 0.0 (2021-09-24)

Initial release

Table of Contents

1 Safety

1.1 General Safety

The series inverter has been meticulously designed and thoroughly tested to comply with the relevant state and international safety standards. Nevertheless, like all electrical and electronic equipment, safety precautions must be observed and followed during the installation of the inverter to minimize the risk of personal injury and ensure a safe installation.

Please thoroughly read, comprehend, and strictly adhere to the comprehensive instructions provided in the user manual and any other relevant regulations prior to the installation of the inverter. The safety instructions in this document serve as supplementary guidelines to local laws and regulations.

SolaX shall not be liable for any consequences resulting from the violation of the storage, transportation, installation, and operation regulations outlined in this document. Such consequences include, but are not limited to:

- Inverter damage caused by force majeure events, such as earthquakes, floods, thunderstorms, lightning, fire hazards, volcanic eruptions, and similar events.
- Inverter damage due to human causes.
- Usage or operation of the inverter in violation of local policies or regulations.
- Failure to comply with the operation instructions and safety precautions provided with the product and in this document.
- Improper installation or usage of the inverter in unsuitable environmental or electrical conditions.
- Unauthorized modifications to the product or software.
- Inverter damage occurring during transportation by the customer.
- Storage conditions that do not meet the requirements specified in this document.
- Installation and commissioning performed by unauthorized personnel who lack the necessary licenses or do not comply with state and local regulations.

1.2 Safety Instructions of PV, Inverter and Grid

Save these important safety instructions. Failure to follow these safety instructions may result in damage to the inverter and injury or even loss of life.

1.2.1 Safety Instructions of PV

DANGER!

Potential risk of lethal electric shock associated with the photovoltaic (PV) system

- Exposure to sunlight can result in the generation of high DC voltage by PV modules, which can lead to electric shock causing severe injuries or even death.
- Never touch the positive or negative poles of the PV connecting device, and avoid touching both poles simultaneously.
- Do not ground the positive or negative poles of the PV modules.
- Only qualified personnel can perform the wiring of the PV modules.

WARNING!

- Overvoltage protection with surge arresters should be provided when the PV system is installed. The inverter is fitted with SPDs on both PV input side and mains side.
- Please consult professionals before installing SPDs.

WARNING!

- Make sure that the input DC voltage does not exceed the maximum DC input voltage specified for the inverter. Overvoltage can cause irreversible damage to the inverter, and such damage is not covered by the warranty.
- PV modules should have an IEC61730 class A rating.

1.2.2 Safety Instructions of Inverter

DANGER!

Potential risk of lethal electric shock associated with the inverter

- Only operate the inverter if it is in a technically faultless condition. Operating a faulty inverter may lead to electric shock or fire.
- Do not attempt to open the enclosure without authorization from SolaX. Unauthorized opening of the enclosure will void the warranty and can result in lethal danger or serious injury due to electric shock.
- Make sure that the inverter is reliably grounded before any operation to prevent the risk of electric shock causing lethal danger or serious injury.
- Only qualified personnel can perform the installation, wiring, maintenance of the inverter by following this document and the related regulations.

⚠ WARNING!

- During operation, avoid touching any parts of the inverter other than the DC switch and LCD panel.
- Never connect or disconnect the AC and DC connector while the inverter is running.
- Prior to conducting any maintenance, turn off the AC and DC power and disconnect them from the inverter. Wait for 5 minutes to fully discharge the energy.

⚠ WARNING!

Potential danger of scalding due to the hot enclosure of the inverter

- Avoid touching the inverter while it is running, as it becomes hot during operation and may cause personal injuries.

⚠ WARNING!

- Use insulated tools when installing the device, and always wear personal protective equipment (PPE) during installation and maintenance.
- The device is intended to connect to a PV generator with a capacitance limit of approx 700 nf.

⚠ CAUTION!

- Make sure that children are supervised to prevent them from playing with the inverter.
- Pay attention to the weight of the inverter and handle it properly to avoid personal injuries.
- Possible damage to health as a result of the effects of radiation. Do not stay closer than 20 cm to inverter for any length of time.

NOTICE!

- The inverter has an integrated Residual Current Monitoring Unit (RCMU). If an external Residual Current Device (RCD) is required by local regulations, verify the type of RCD required. It is recommended to use a Type-A RCD with a rating of 300 mA.
  The use of a Type-B RCD is also permitted.
- Keep all product labels and the nameplate on the inverter clearly visible and well-maintained.

1.2.3 Safety Instructions of Grid

NOTICE!

- Only connect the inverter to the grid with the permission of the local utility grid company.

2 Product Overview

2.1 Product Introduction

Photovoltaic grid connected system

X3-MEGA G2 is a three-phase transformerless grid-connected inverter, which is an important component of photovoltaic (PV) power generation systems. The inverter converts the direct current (DC) generated by the PV strings into alternating current (AC) that meets grid requirements and feeds it into the grid.

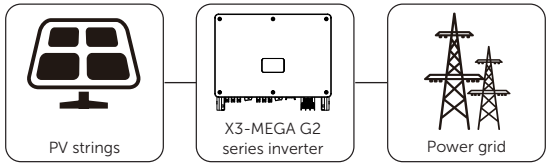


Figure 2-1 Typical application scenario

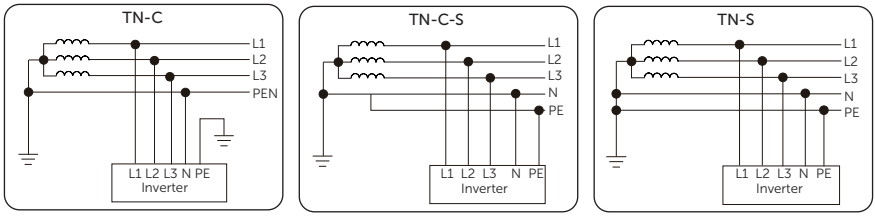
WARNING!

- Do not connect local load between inverter and AC side circuit breaker!

Supported power grid

There are different ways of wiring for different grid systems. The power grids supported by the inverter are TN-S, TN-C, TN-C-S, TT and IT.

20 kW-35 kW inverters are connected to 127/220 V three-phase four wire power grid and 40 kW-60 kW inverters are connected to 220/380 V or 230/400 V three-phase four wire power grid, which can be connected with N line (or not), as shown in Figure 2-2.



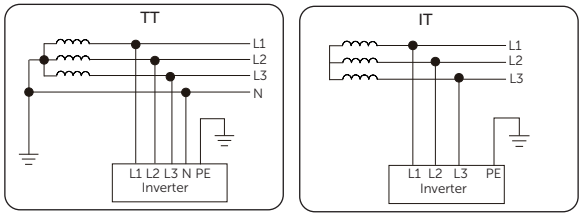


Figure 2-2 Supported power grids

Basic features

The X3-MEGA G2 Series Inverter offers high efficiency with a peak performance of up to 98.4%. It supports a wide MPPT voltage range from 180 to 1000Vdc and includes up to 6 MPPTs, each with 2 strings per tracker. This allows for flexible solar panel setups and helps to maximize energy production. The inverter can handle 150% PV over-sizing input and 110% overloading output, with a maximum MPPT current of 32A.

For safety, X3-MEGA G2 Series Inverter is built to last with an IP66 rating, protecting it from dust and water. It includes AFCI protection (optional), and surge protection devices (SPDs) for both AC and DC circuits. An optional Type I SPD is also available.

Additional features include SVG function, export power control, remote maintaining, and 24-hour operation monitoring. The inverter also supports smart solar panel I-V Curve Diagnosis and aliminium AC cable connection. Its compact and lightweight design, with advanced heat dissipation, makes it more efficient and easier to install. The X3-MEGA G2 Series Inverter is a reliable choice for effective and safe solar power generation.

2.2 Appearance

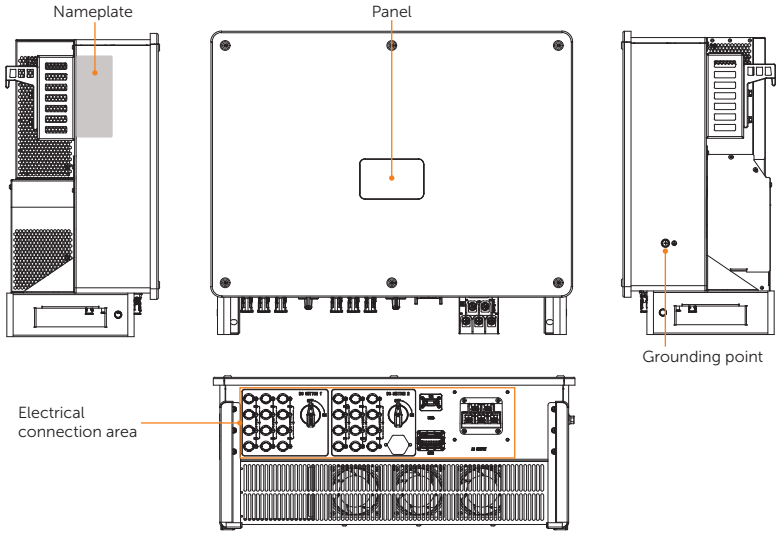


Figure 2-3 Appearance

Table 2-1 Description of appearance

Item	Description
Nameplate	Nameplate clearly identifies the device type, serial number, specific DC / AC parameters, certification, etc.
Panel	Models with (L) have an LCD screen and keys. The screen displays information, and the keys are used for parameter setting. Models without (L) only have LED indicators which show the status of the inverter.
Grounding point	The PE wire (ground wire) of the inverter must be reliably grounded.
Electrical connection area	Including grid terminals, PV terminals and communication terminals.

2.3 Symbols on the Label and Inverter

Table 2-2 Description of symbols

Symbol	Description
CE	CE mark. The inverter complies with the requirements of the applicable CE guidelines.
TÜVRheinland CERTIFIED	TUV certified.
	RCM mark. The inverter complies with the requirements of the applicable RCM guidelines.
R-41230453	BIS mark of conformity The inverter complies with the requirements of the applicable BIS guidelines.
	Additional grounding point.
	Beware of hot surface. Do not touch a running inverter, as the inverter becomes hot during operation!
	Risk of electric shock. High voltage exists after the inverter is powered on!
	Risk of danger. Potential hazards exist after the inverter is powered on!
	Read the enclosed documentations.
	Do not dispose of the inverter together with household waste.
	Do not operate this inverter until it is isolated from mains and on-site PV generation source.
5min	Danger of high voltage. Do not touch live parts for 5 minutes after disconnection from the power sources.

Note: The table is only used for the description of symbols which may be used on the inverter. Please be subject to the actual symbols on the device.

2.4 Working Principle

The inverter is equipped with multi-channel MPPT for DC input to ensure maximum power even under different photovoltaic input conditions. The inverter unit converts DC into AC that meets the requirements of the power grid and feeds it into the power grid. Surge protection can be realized with SPDs on the DC and AC side.
The principle design of inverter is shown in the figure below:

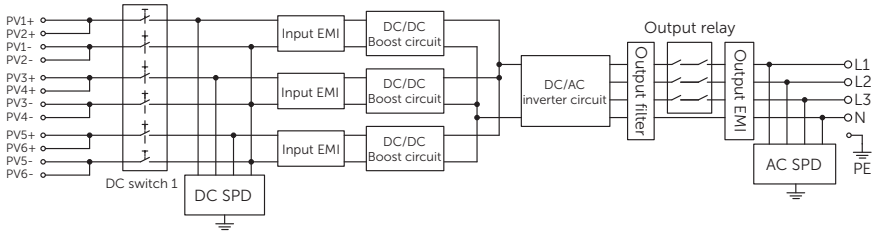


Figure 2-4 Circuit diagram for inverters of 20 kW

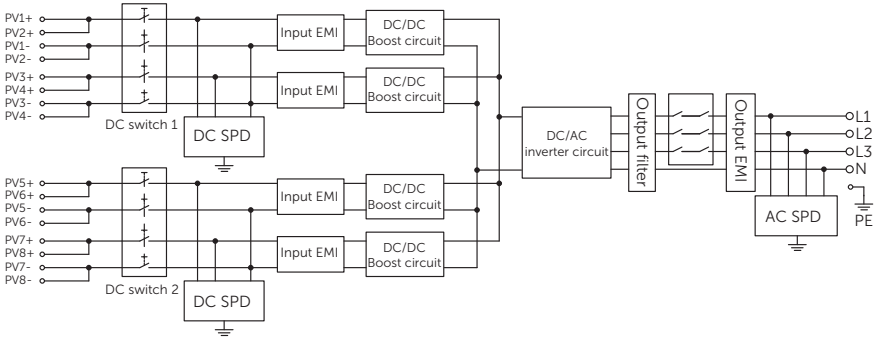


Figure 2-5 Circuit diagram for inverters of 25 kW / 40 kW

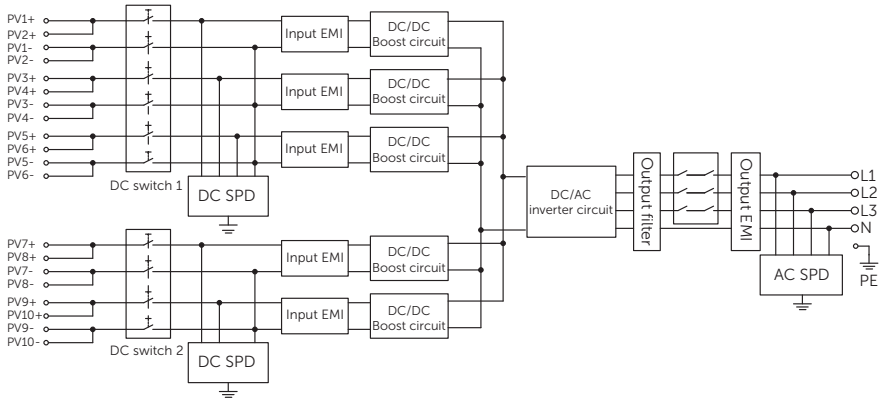


Figure 2-6 Circuit diagram for inverters of 30 kW / 35 kW / 50 kW

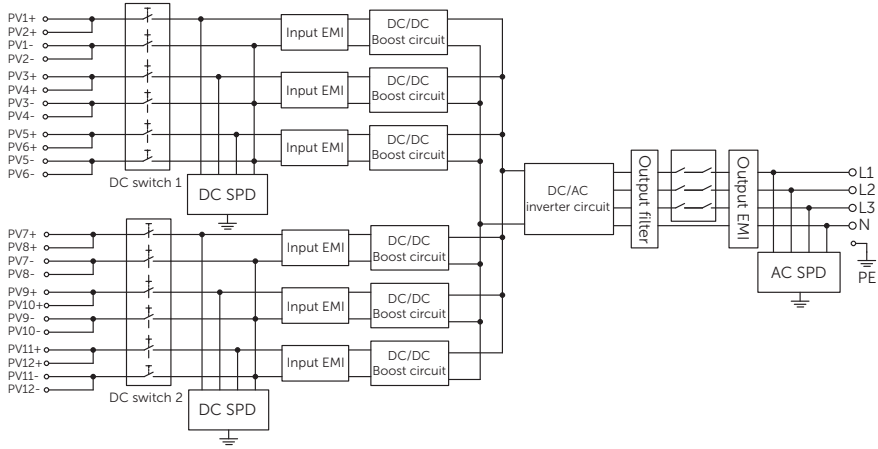


Figure 2-7 Circuit diagram for inverters of 60 kW

2.5 Working State

State	Description
Waiting	After powering on, the inverter enters the **Waiting** state. • When the inverter detects sufficient photovoltaic input voltage, it enters the **Checking** state. • If the inverter detects a fault, it enters the **Stop** state. • Upon receiving an upgrade file, the inverter enters the **Upgrading** state to perform the upgrade process.
Checking	The inverter is initializing and synchronizing with the grid in the **Checking** state. • The inverter performs a self-check, and upon passing, it enters the **Running** state. • If the inverter detects a fault, it enters the **Stop** state. • Upon receiving an upgrade file, the inverter enters the **Upgrading** state to perform the upgrade process.
Running	In **Running** state: • The inverter converts the DC power from the PV strings into AC power and feeds it to the utility grid or load. • The inverter tracks the maximum power point to optimize the output of the PV strings. • If the inverter detects a fault, it enters the **Stop** state. • Upon receiving an upgrade file, the inverter enters the **Upgrading** state to perform the upgrade process. • If the inverter detects insufficient photovoltaic input, it enters the **Waiting** state and stops generating power.
Stop	When the inverter detects a fault, it enters the fault state. In the fault state: • After troubleshooting, it enters the **Waiting** state. • If the external communication interface receives a shutdown command, it will enter the **Stop** state. Once it receives a startup command from the external communication interface, it will return to the **Waiting** state. • Upon confirming the upgrade after receiving an upgrade file, the inverter enters the **Upgrading** state to perform the upgrade process.
Upgrading	• When the inverter firmware is being upgraded, it enters the **Upgrading** state. The upgrade process is as follows: • Before the upgrade, the inverter will automatically shut down (transitioning from the previous state to the **Stop** state). It then enters the **Upgrading** state. • After the upgrade is complete, the inverter will return to the **Stop** state. Once the inverter automatically powers on, it enters the **Waiting** state.

3 Transportation and Storage

If the inverter is not put into use immediately, the transportation and storage requirements need to be met:

Transportation

- Observe the caution signs on the packaging of inverter before transportation.
- Pay attention to the weight of the inverter. Carry the inverters by the required number of personnel or with a forklift as specified by local regulations. The gross weight range of the X3-MEGA G2 series inverters is 52 kg ~ 54 kg.
- Wear protective gloves when carrying the equipment by hand to prevent injuries.
- When lifting up the inverter, hold the handle position and the bottom position of the carton. Keep the inverter horizontal in case of falling down.
- If the inverter needs to be transported again, pack it strictly before loading and transporting it.

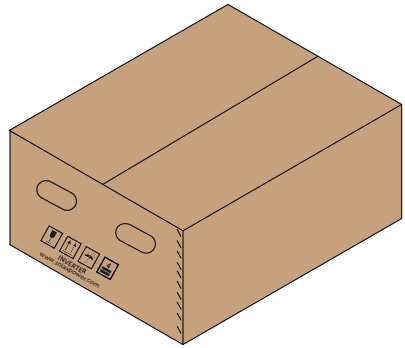


Figure 3-1 Caution signs on the packaging

Storage

- The inverter must be stored in a dry, clean, and ventilated indoor environment that is free from sources of corrosive gases, flammable, explosive material, heat and ignition.
- Do not remove the original packaging material and check the outer packaging material regularly.
- Stack the inverter in accordance with the caution signs on the inverter carton to prevent their falling down and device damage. Do not place it upside down.

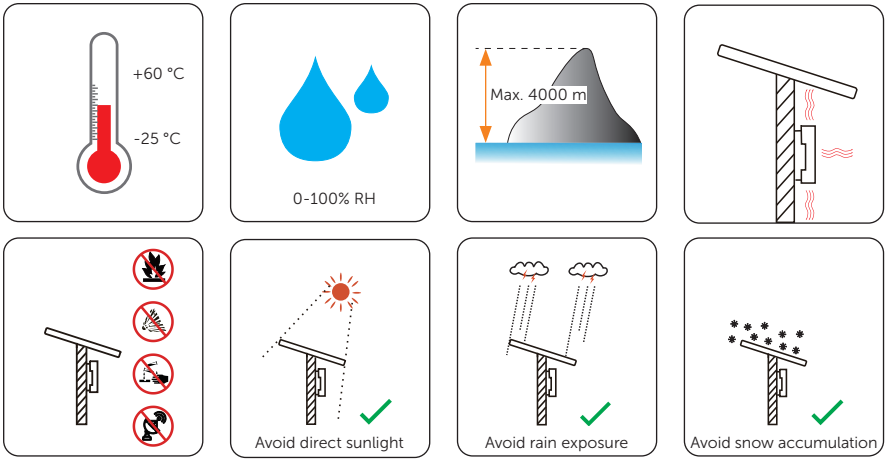
4 Preparation before Installation

4.1 Selection of Installation Location

The installation location selected for the inverter is quite critical in the aspect of the guarantee of device safety, service life and performance. It has the IP66 ingress protection, which allows it to be installed outdoor. The installation position shall be convenient for wiring connection, operation and maintenance.

4.1.1 Environment Requirement

- The ambient temperature: -25 °C to +60 °C.
- The relative humidity shall be between 0-100%RH.
- Do not install the inverter in areas where the altitude exceeds 4000 meters.
- Install the inverter in a well-ventilated environment for heat dissipation. It is recommended to install an awning over the inverter if it is installed on a support outdoor.
- Do not install the inverter in areas with flammable, explosive and corrosive materials or near antennas.
- Avoid direct sunlight, rain exposure and snow accumulation.
- Install the inverter at least 500 meters away from the coast and avoid sea breeze directly hit.



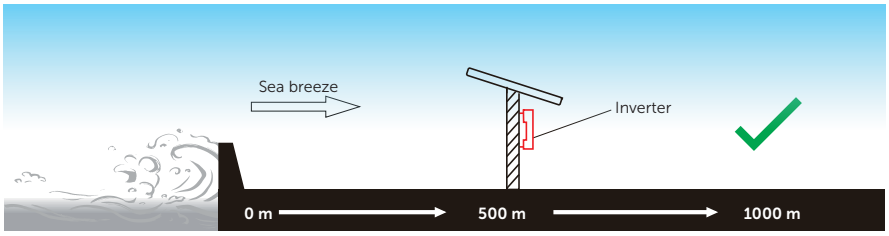


Figure 4-1 Recommended installation position

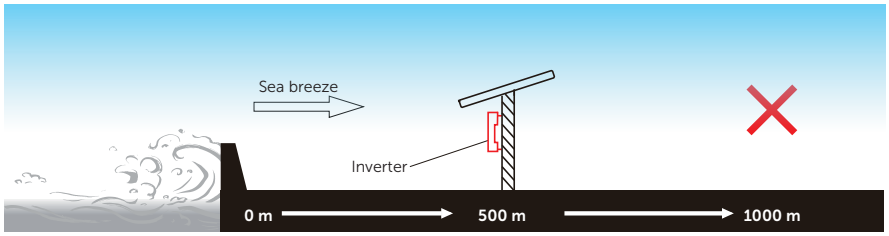


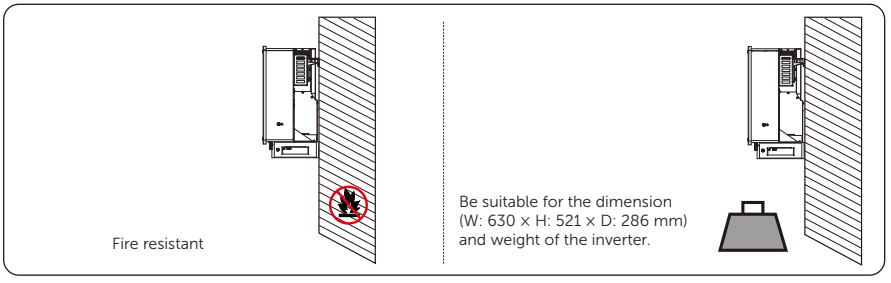
Figure 4-2 Incorrect installation position

NOTICE!

- For outdoor installation, precautions against direct sunlight, rain exposure and snow accumulation are recommended.
- Exposure to direct sunlight raises the temperature inside the device. This temperature rise poses no safety risks, but may impact the device performance.

4.1.2 Installation Carrier Requirement

The installation carrier must be made of a non-flammable material, such as solid brick, concrete, etc. and be capable of supporting the weight of the inverter and suitable of the dimensions of the inverter. If the wall strength is not enough (such as wooden wall, the wall covered by a thick layer of decoration), it must be strengthened additionally.



Inverter	20 kW	25 kW	30 kW	35 kW	40 kW	50 kW	60 kW
Weight (kg)	43.5	44	45	45	44	45	46

Figure 4-3 Installation carrier requirement

4.1.3 Clearance Requirement

To guarantee proper heat dissipation and ease of disassembly, the minimum space around the inverter must meet the standards indicated below.

For installations with multiple inverters, make sure to leave a minimum space of 30 cm on the sides and 60 cm above and below each inverter. In areas with high ambient temperatures, increase the clearances between the inverters and provide adequate fresh air ventilation if feasible.

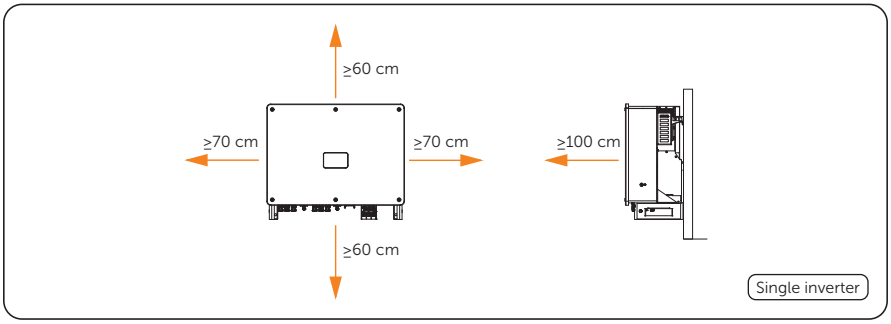


Figure 4-4 Clearance requirement for single inverter

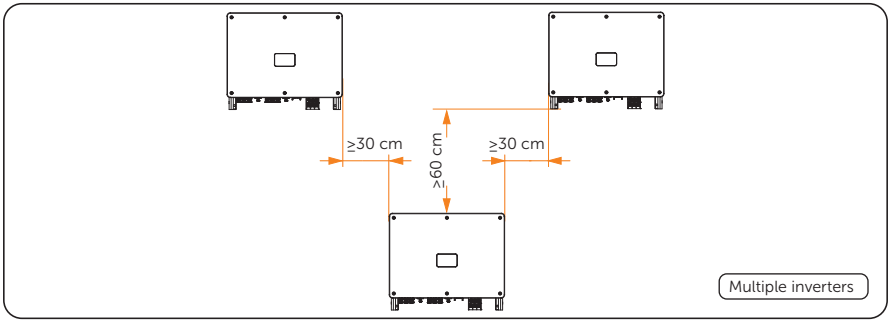
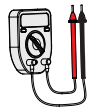


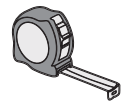
Figure 4-5 Clearance requirement for multiple inverters

4.2 Tools Requirement

Installation tools include but are not limited to the following recommended ones. If necessary, use other auxiliary tools on site. Please note that the tools used must comply with local regulations.


Hammer drill
(drill bit: Ø12 and Ø10 mm


Multimeter
(≥ 1100 V DC)


Measuring tape


Utility knife

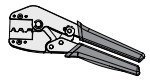

Marker

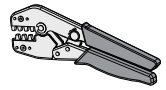

Spirit level

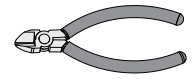

Wire stripper

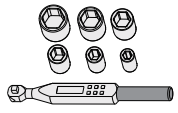

Cross screwdriver

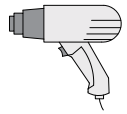

Crimping tool for RJ45


Crimping tool for PV terminals

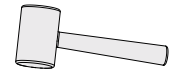

Crimping tool


Diagonal pliers


Torque wrench


Heat gun

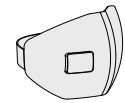

Heat shrink tubing


Rubber mallet


Safety gloves


Safety boots


Safety goggles


Anti-dust mask

4.3 Additionally Required Materials

Table 4-1 Additionally required wires

No.	Required Material	Type	Conductor Cross-Section	Cable Length
1	PV cable	Dedicated PV wire, copper, complying with 1,500 V standard	4-6 mm^2	≤200 m
2	AC cable	Five-core copper wire	35 mm^2 ~ 50 mm^2	≤200 m
		Five-core aluminium wire	50 mm^2 ~ 70 mm^2	≤200 m
4	Communication cable	Network cable CAT5 or better	0.5 mm^2 ~ 0.75 mm^2	≤200 m
	Communication terminal	ENY0512 nylon terminal for 0.5 mm^2 conductor		
		ENY7512 nylon terminal for 0.75 mm^2 conductor		
5	PE cable	Conventional yellow and green wire	16 mm^2 ~ 35 mm^2	≤200 m
6	OT/DT terminal	For PE cable connection and AC cable connection		
7	M8 × L40 bolt kit	(4 pcs) For stand-mounting		

Table 4-2 Recommended AC Breakers

Inverter	20 kW	25 kW	30 kW	35 kW	40 kW	50 kW	60 kW
Breaker	80 A	100 A	125 A	125 A	100 A	125 A	125 A

5 Unpacking and Inspection

5.1 Unpacking

- The inverter undergoes 100% testing and inspection before delivery. However, damages may still occur during transportation. Before unpacking, please carefully check the external packaging for any signs of damage, such as punctures or cracks.
- Unpacking the inverter according to the following figure.

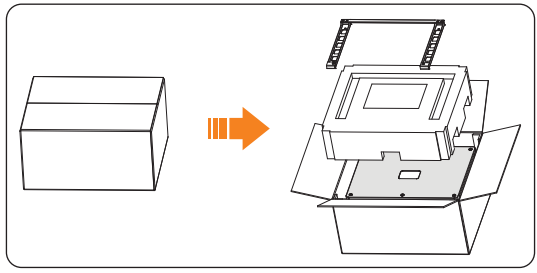
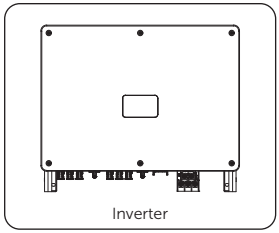
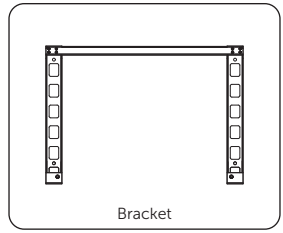


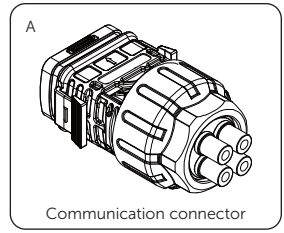
Figure 5-1 Unpacking the inverter

- Properly handle all the packaging materials in case they may be reused for storage and transportation of the inverter in the future.
- Upon opening the package, check whether the inverter is intact and whether all accessories are included. If any damage is found or any parts are missing, contact your dealer immediately.

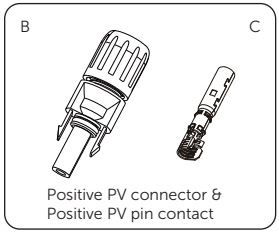
5.2 Scope of Delivery


Inverter

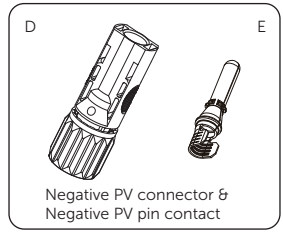

Bracket



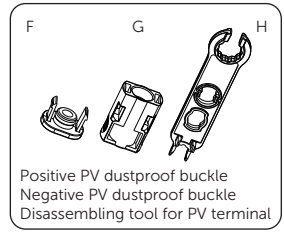
Communication connector



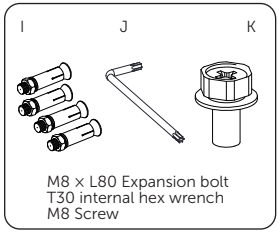
Positive PV connector &
Positive PV pin contact



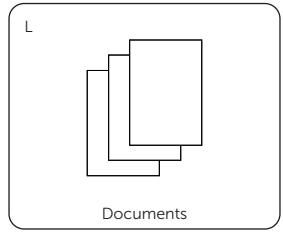
Negative PV connector &
Negative PV pin contact



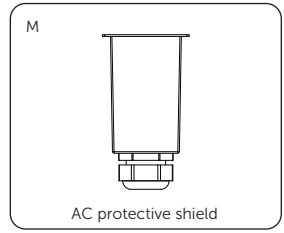
Positive PV dustproof buckle
Negative PV dustproof buckle
Disassembling tool for PV terminal



M8 × L80 Expansion bolt
T30 internal hex wrench
M8 Screw



Documents



AC protective shield

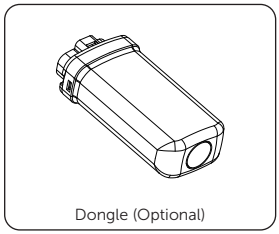

Dongle (Optional)

Table 5-1 Packing list

Item	Description	Quantity	Remark
/	Inverter	1 pc	
/	Bracket	1 pc	
A	Communication connector	1 pc	

Item	Description	Quantity	Remark
B	Positive PV connector	• 6 pairs for 20 kW • 8 pairs for 25 kW & 40 kW • 10 pairs for 30 kW, 35 kW & 50 kW • 12 pairs for 60 kW	
C	Positive PV pin contact		
D	Negative PV connector	• 6 pairs for 20 kW • 8 pairs for 25 kW & 40 kW • 10 pairs for 30 kW, 35 kW & 50 kW • 12 pairs for 60 kW	
E	Negative PV pin contact		
F	Positive PV dustproof buckle	• 4 pairs for 20 kW ~ 50 kW • 6 pairs for 60 kW	Used to install on the positive/negative PV input port when the PV is not connected
G	Negative PV dustproof buckle		
H	Disassembling tool for PV terminal	1 pc	Used to remove the dustproof buckle or PV connector
I	M8 × L80 Expansion bolt	4 pcs	Used to fix the bracket when the inverter is mounted on the wall
J	T30 internal hex wrench	1 pc	Used to open the AC wiring box
K	M8 Bolt	2 pcs	Used to fix the inverter
L	Documents	/	
M	AC protective shield	1 pc	
/	Dongle (Optional)	1 pc	

NOTICE!

- Refer to the actual delivery for the optional accessories.
- Please purchase OT terminals separately.

6 Mechanical Installation

WARNING!

- Only qualified personnel are allowed to perform the mechanical installation in accordance with local laws and regulations.
- Check the existing power cables or other piping in the wall to prevent electric shock or other damage.
- Use insulated tools and wear personal protective equipment throughout the installation and maintenance process.
- Make sure there is no electrical connection before installation.

CAUTION!

If drilling is required during installation:

- Wear personal protective equipment when drilling, such as safety goggles, safety gloves, etc.
- Avoid drilling around pipes, and light switches and sockets, as the electrical wires can go horizontally and vertically around these fixtures.
- Make sure the holes are drilled perpendicular to the wall and avoid tilting up or down.
- Cover the device to protect it from dusts and debris entering when drilling, and clean it at once after finishing drilling.

CAUTION!

If the inverter is mounted high, Crane handling is recommended.
Before lifting:

- Ensure that the crane's load capacity is ≥ 120 kg, the lifting rope's load capacity is ≥ 240 kg, and the length is ≥ 2 m.
- Personnel involved in lifting operations must undergo relevant training and may only operate after passing the qualification assessment.
- If the working conditions on site do not meet requirements, professional evaluation is necessary.
- When used outdoors, it is recommended to operate the lifting equipment in clear and calm weather. Work should be suspended during adverse weather conditions such as heavy rain, snow, or strong winds.

During lifting:

- It is strictly forbidden for unauthorized personnel to enter the lifting area, and no one is allowed to stand beneath the boom.
- Ensure that the crane is positioned correctly; long-distance lifting is not permitted.
- The angle between the two lifting ropes must be ≤ 90°.
- Lift and lower the equipment gently; when lowering, it should be smooth and steady to avoid impacting internal components.
- Dragging of steel wire ropes and lifting tools is prohibited, and collisions between equipment must be avoided.

CAUTION!

- During installation, always be cautious of the weight of the inverter. Improper lifting or dropping of the inverter may result in personal injury.
- If the inverter needs to be temporarily placed on the ground, use foam or other protective materials to protect it against potential damages.
- Do not contact the terminals and connectors on the bottom of the inverter with the ground or any other object as this may cause damage.
- Tighten the screws to the torque specified in this document. Otherwise, the inverter may be damaged. This damage is not coved by the warranty.

NOTICE!

- X3-MEGA G2 series inverters support two mounting methods: Stand-mounting and Wall-mounting. Select an appropriate installation mode based on the actual environment.
- Install the inverter at a maximum back tilt of 5 degrees and avoid it being forward tilted, side tilted, or upside down.

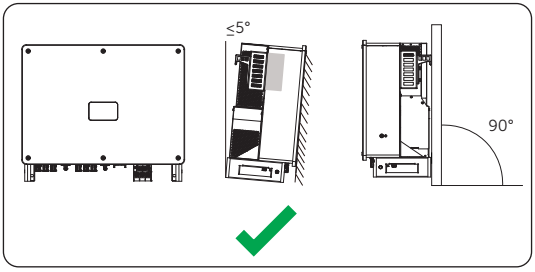


Figure 6-1 Correct installation

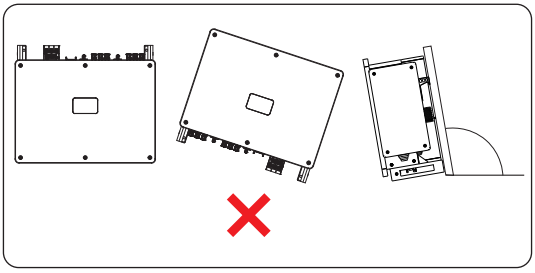


Figure 6-2 Incorrect installation

6.1 Dimensions for Mounting

Before installation, check the dimensions of the bracket and ensure that enough space is reserved for the installation and heat dissipation of the entire system.

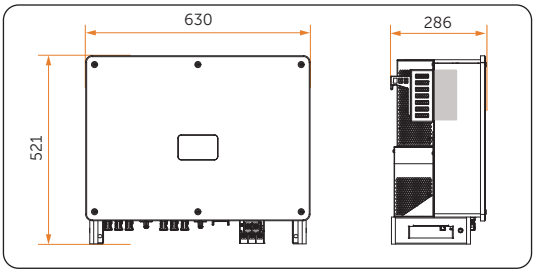


Figure 6-3 Dimensions of inverter (Unit: mm)

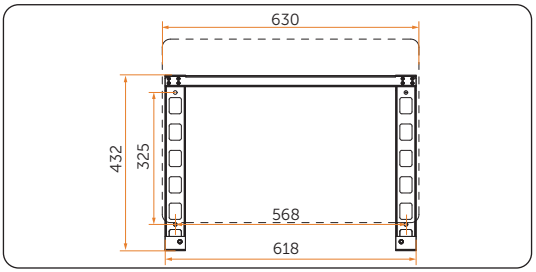


Figure 6-4 Dimensions of bracket (Unit: mm)

6.2 Installation Procedures

Stand-mounting

Step 1: Use the bracket as a template to mark the positions for 4 drilling holes on the stand with a spirit level and marker.

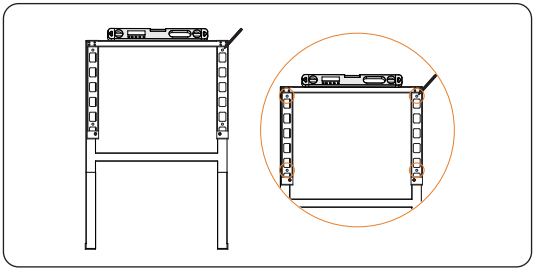


Figure 6-5 Marking the holes

Step 2: Remove the bracket and drill holes with a Ø10 drill bit in accordance with the marks.

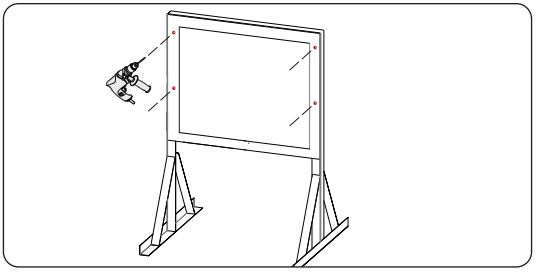


Figure 6-6 Drilling holes

Step 3: Secure the bracket to the stand using the M8 × L40 bolt kits.

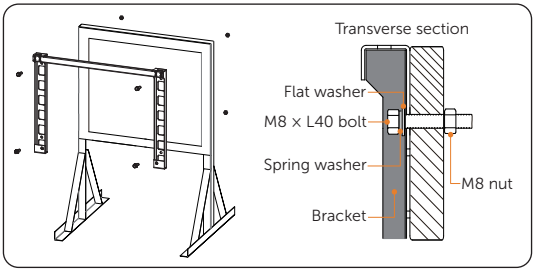


Figure 6-7 Transverse section

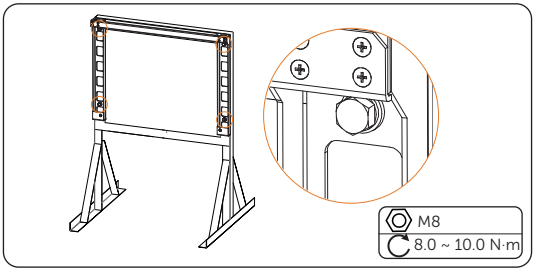


Figure 6-8 Tightening the bols

Step 4: Lift the inverter using one of two methods: four installers directly hold it on both sides, or install two lifting rings on each side and lift it using those rings.

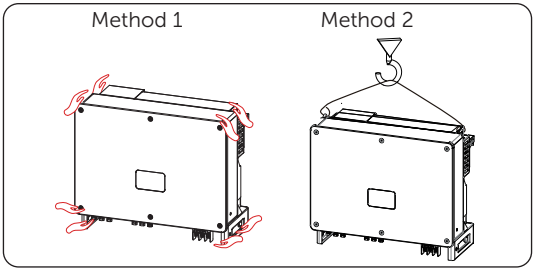


Figure 6-9 Lifting the inverter

Step 5: Hang the inverter on the bracket and secure the inverter on both sides with M8 screws (part K).

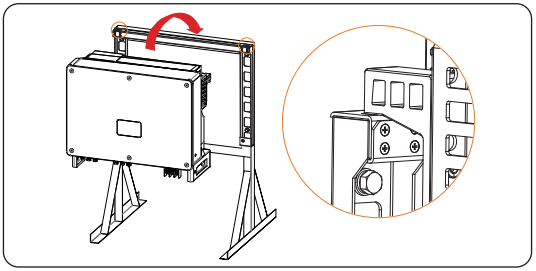


Figure 6-10 Hanging the inverter

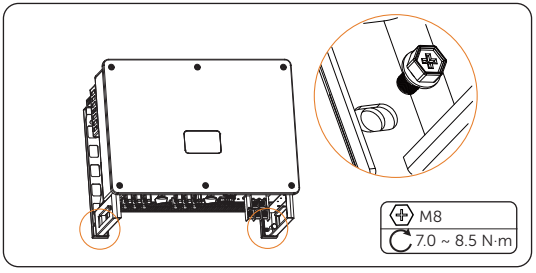


Figure 6-11 Securing the inverter

Wall-mounting

Step 1: Use the bracket as a template for marking the positions of drilling holes on the wall with a spirit level and a marker.

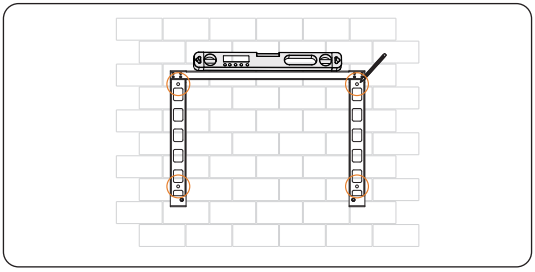


Figure 6-12 Marking the holes

Step 2: Use a Ø12 drill to drill holes in accordance with the marks. The depth of the holes shall be at least 65 mm.

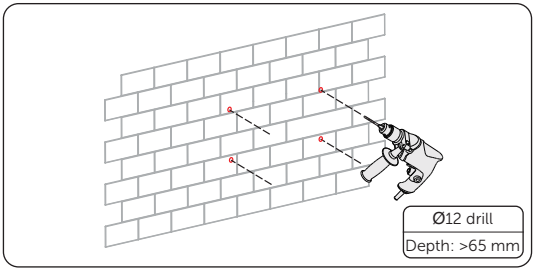


Figure 6-13 Drilling holes

Step 3: Insert the M8 × L80 expansion bolts (part I) into the holes, hang the bracket on the bolts and secure it with M8 nuts.

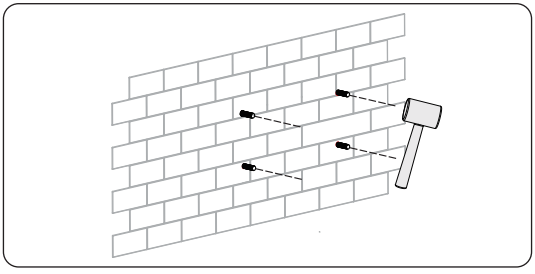


Figure 6-14 Inserting the expansion screws

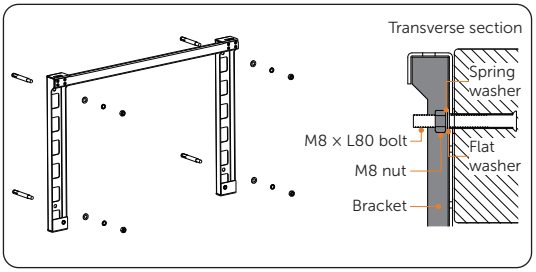


Figure 6-15 Transverse section

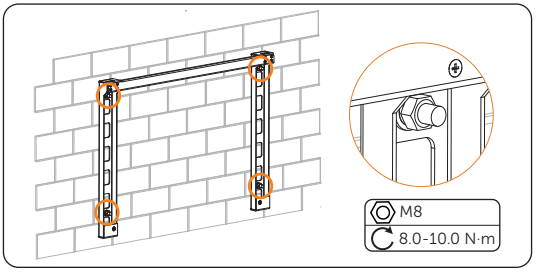


Figure 6-16 Securing the bracket

Step 4: Lift the inverter using one of two methods: four installers directly hold it on both sides, or install two lifting rings on each side and lift it using those rings.

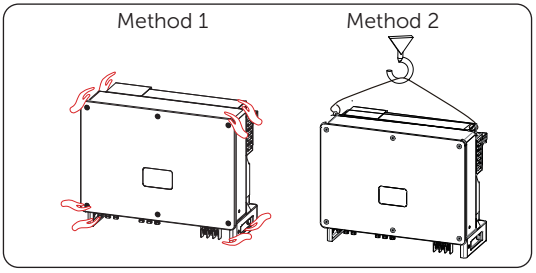


Figure 6-17 Lifting the inverter

Step 5: Hang the inverter on the bracket and secure the inverter on both sides with M8 screws (part K).

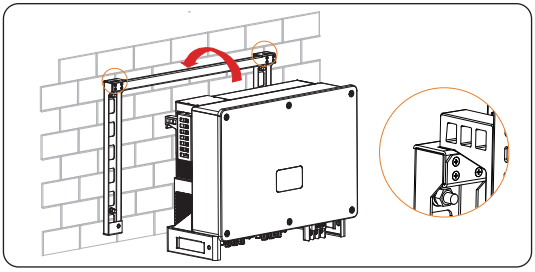


Figure 6-18 Hanging the inverter

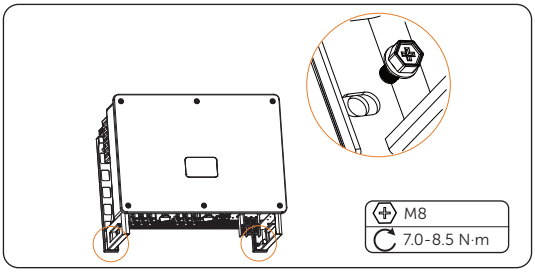


Figure 6-19 Securing the inverter

7 Electrical Connection

DANGER!

- Before electrical connection, make sure the DC switch and AC breaker are disconnected. Otherwise, the high voltage may cause electric shock, resulting in severe personal injuries or even death.

WARNING!

- Only qualified personnel are allowed to perform the electrical connection following local laws and regulations.
- Strictly follow the instructions of this manual or other related documentation for electrical connection. Inverter damages caused by incorrect wiring are not covered by the warranty.
- Use insulated tools and wear personal protective equipment throughout the electrical connection process.

7.1 Overview of Electrical Connection

7.1.1 Terminals of Inverter

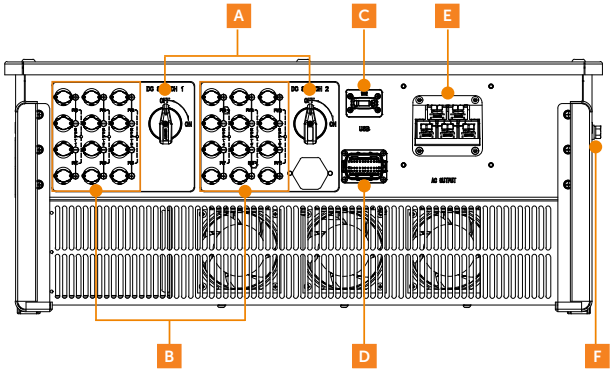


Figure 7-1 Terminals of inverter

Table 7-1 Description of terminals

Item	Description	Remarks	Decisive voltage class
A	DC switch	Disconnect the PV input when necessary	/
B	PV terminals	PV terminal connecting to PV module.	DVC-C
C	Dongle	Firmware upgrading and data transmission	DVC-A
D	COM	Communication terminal for RS485, DRM, Meter	DVC-A
E	AC terminals	AC terminal connecting to power grid	DVC-C
F	Grounding point	/	/

7.1.2 Cable Connections of Inverter

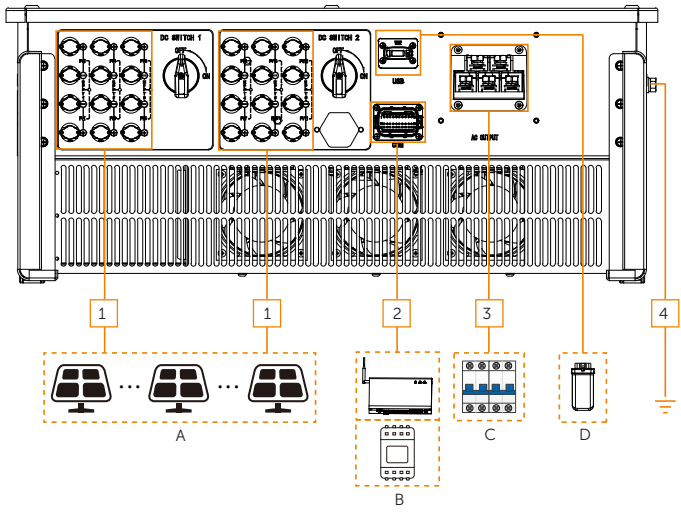


Figure 7-2 Cable connections of inverter

Table 7-2 Descriptions of connected part

Item	Part	Description	Source
A	PV strings	A PV string is composed of the PV modules connected in series. The number of input PV strings varies in accordance with different models.	Prepared by user
B	(Optional) SolaX communication device	SolaX DataHub is supported. Select the device as needed.	Purchased from SolaX
	(Optional) Meter	The inverter can be paired with meter to monitor system data and control grid feed power.	Purchased from SolaX
C	AC breaker	Select an appropriate AC breaker according to the local regulations to ensure the inverter can be securely disconnected from the grid when an emergency occurs. Refer to "4.3 Additionally Required Materials" for the recommended specifications.	Prepared by user
D	Upgrading USB disk	USB disk with update firmware file can be plugged into the upgrading port when the inverter is in normal status.	Prepared by user
	(Optional) Monitoring dongle	Only SolaX monitoring dongle supported.	Purchased from SolaX

Table 7-3 Descriptions of cables

Item	Cable	Type and specifications	Source
1	PV cable	Refer to "4.3 Additionally Required Materials" .	Prepared by user
2	Communication cable		
3	AC cable		
4	PE cable		

7.2 PE Connection

The uncharged metal parts in the photovoltaic power generation system, including the photovoltaic substrate bracket and the metal shell of the inverter, should be reliably grounded. The grounding part of multiple inverters and photovoltaic array shall be connected to the same grounding bus to establish reliable equipotential connection.

PE connection procedures

Step 1: Strip off the insulation of the PE cable to an appropriate length.

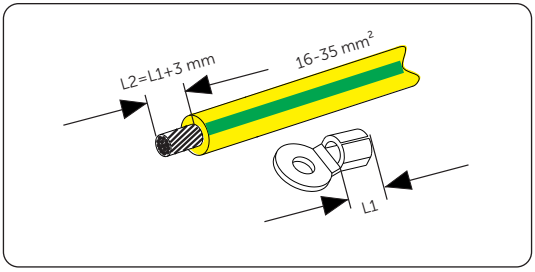


Figure 7-3 Stripping the PE cable

Step 2: Pull the heat-shrink tubing over the PE cable and insert the stripped section into the OT terminal.

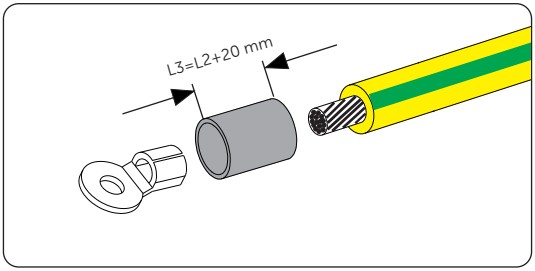


Figure 7-4 Installing the tubing and OT terminal

Step 3: Crimp it with crimping tool, pull the heat-shrink tubing over the stripped section of the OT terminal and use a heat gun to shrink it so that it can be firmly contacted with the terminal.

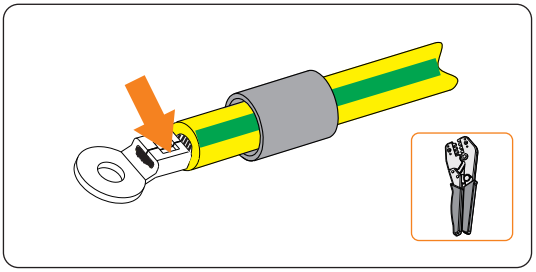


Figure 7-5 Crimping the cable

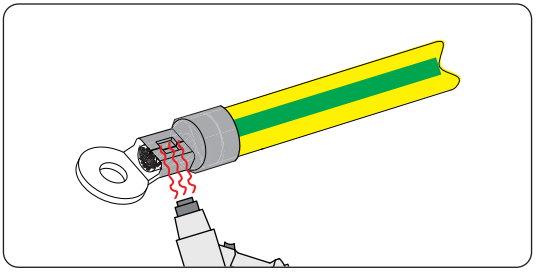


Figure 7-6 Shrinking the tubing

Step 4: Remove the M8 screw on the inverter with Philips screwdriver, then connect the assembled PE cable to the grounding point of the inverter, and secure it with the original screw.

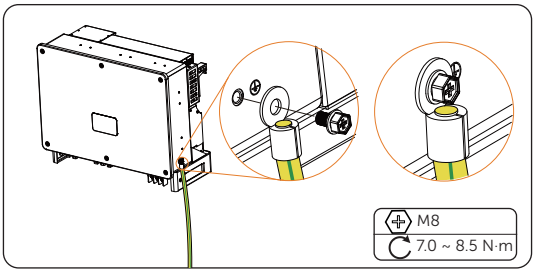


Figure 7-7 Securing the PE cable

7.3 AC Connection

WARNING!

- Ensure electrical connection design meets local national and local standards.
- The PE cable of the inverter must be reliably grounded.

NOTICE!

- Before connecting the inverter to the grid, approval must be received by local utility as required by national and state interconnection regulations.
- It is recommended to add a circuit breaker or fuse on the AC side, whose specification is more than 1.25 times of rated AC output current.
- 35 ~ 50 mm^2 copper wire is recommended. If aluminium wire is needed, please check the requirements of the wire and then purchase by yourself.
- Use copper terminal for copper wire, use copper aluminium terminal for aluminium wire, not aluminium terminal directly.

Wiring procedures

Step 1: Make the AC cable.

a. Disassemble the AC protective shield (part M) into individual parts as shown below. There are one fastening head, one blue rubber seal ring, one orange rubber seal ring, one red rubber seal ring, one black part, and the body of protective shield. The colored seal ring is used in case the cable size at customer size is smaller. Please keep it in safe place. Select the corresponding rubber seal ring in accordance with cable size. The black part will be no longer used.

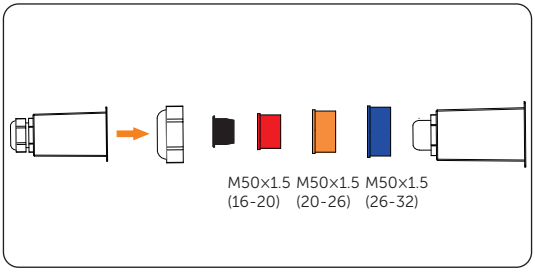


Figure 7-8 Disassembling the AC protective shield

b. Select the appropriate OT terminal and blue, red and yellow and green cable with proper length, and use wire stripper to strip 15 mm insulation layer of the AC cable end.

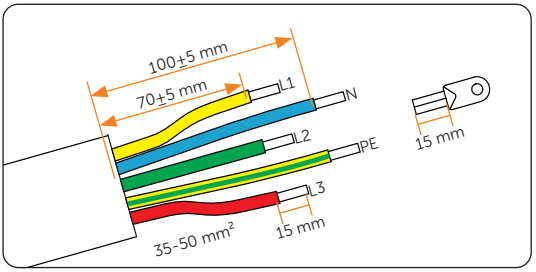


Figure 7-9 Stripping the AC cable

c. Insert the AC cable through fastening head and AC protective shield, and pre-tighten the fastening head.

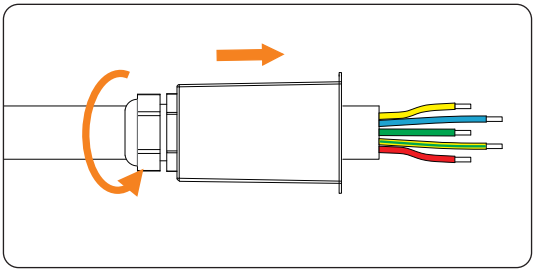


Figure 7-10 Inserting the AC cable

NOTICE!

- The "Delta Grid" in "Setting"-"Grid Protection"- "Checks" is set as "Enable" in default. In this condition, the Neutral wire is not required to be connected. Please set "Delta Grid" to "Disable" before connecting the Neutral wire for the inverter.

d. Pull the heat-shrink tubing over AC cable. Insert the stripped section into OT terminal, crimp with crimping tool and pull the heat shrink tubing over the crimped section of OT terminal. Use the heat gun to shrink it so that they are in firm contact with OT terminal.

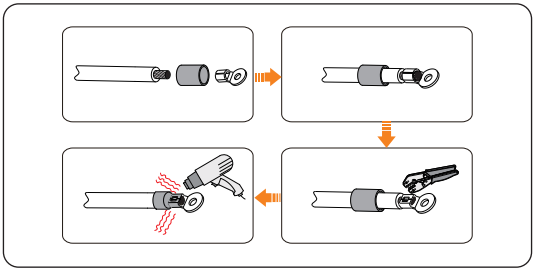


Figure 7-11 Crimping the OT terminals

Step 2: Connect the AC cable to the inverter.

a. Disassemble the five screws with torque screwdriver.

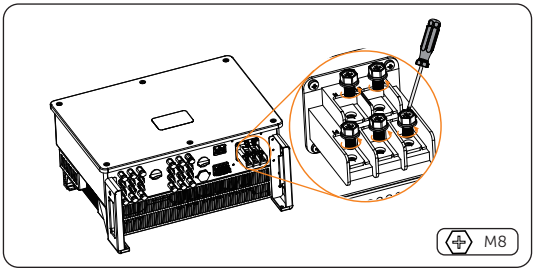


Figure 7-12 Disassembling the five screws

b. Connect the AC cable to the corresponding AC terminals with torque screwdriver. Then tighten the screws with torque 6 N·m.

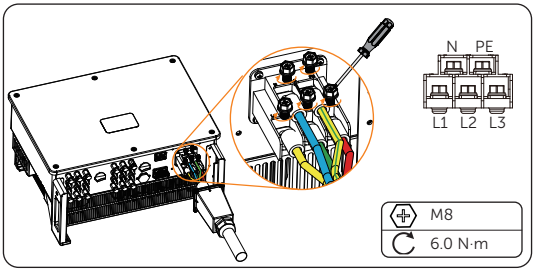


Figure 7-13 Connecting the AC cable to the corresponding AC terminals

c. Loosen the fastening head and clockwise screw in the screws (with the torque of 1 N·m) to fix the AC protective shield with cross screwdriver. Then tighten the fastening head.

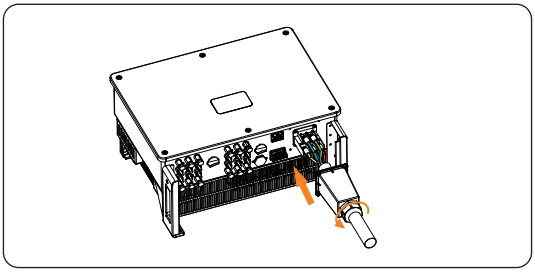


Figure 7-14 Loosening the fastening head

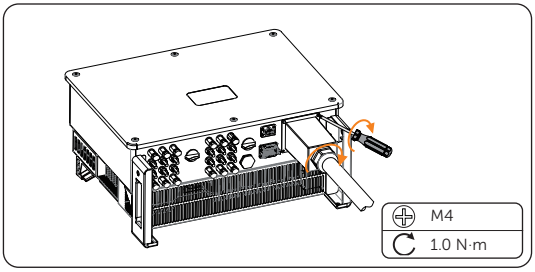


Figure 7-15 Tightening the fastening head

7.4 PV Connection

WARNING!

- Before connecting the inverter, ensure that the open-circuit voltage of the PV string does not exceed 1100 V under any circumstances (pay special attention to the impact of the low-temperature VOC temperature coefficient of the modules); otherwise, it may damage the inverter.
- Do not ground the positive or negative terminal of the PV string, as this can cause severe damage to the inverter. Any equipment damage resulting from this is not covered under the device warranty.
- The voltage difference between different MPPTs should be less than 150 V.
- Please turn off all DC switches before connecting the PV strings!
- Before connecting the PV strings to the inverter, ensure that the positive and negative terminals of the PV strings correspond to the positive and negative terminals of the inverter, and then insert them into the PV terminal.
- During grid-connected operation of the inverter, maintenance operations on the PV input cables, such as inserting or removing a PV string or a component within a PV string, are strictly prohibited. Otherwise, it may lead to electric shock or the risk of arcing and fire.

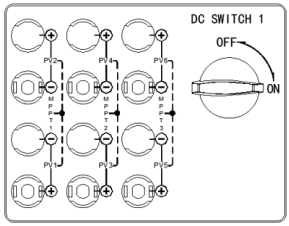
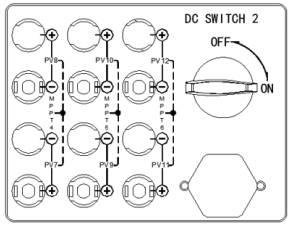
NOTICE!

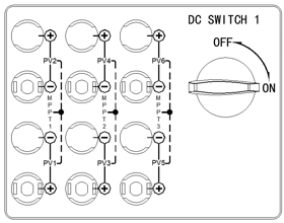
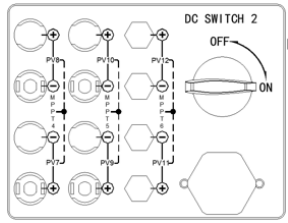
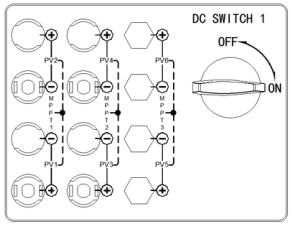
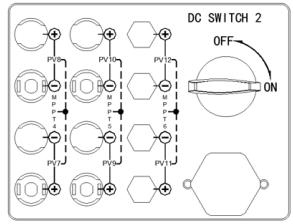
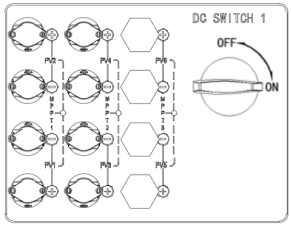
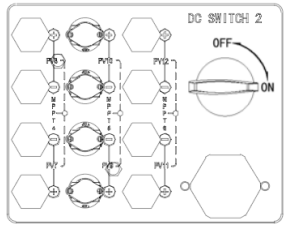
- Please ensure that the output of the photovoltaic modules is well insulated from the ground.
- PV strings connected to the same MPPT must use the same model and the same number of photovoltaic modules.

7.4.1 PV Terminal Connection Recommendations

The inverter is equipped with two DC switches. See the following table for the different PV strings controlled by DC SWITCH 1 and DC SWITCH 2

Table 7-4 Descriptions of DC switches

Models	DC SWITCH 1	DC SWITCH 2
60 kW	 PV1-PV6	 PV7-PV12

Models	DC SWITCH 1	DC SWITCH 2
30 / 35 / 50 kW	 PV1-PV6	 PV7-PV10
25 / 40 kW	 PV1-PV4	 PV7-PV10
20 kW	 PV1-PV4	 PV9-PV10

PV terminal configuration for 60 kW

When the PV strings are not fully connected, the recommended selection for the PV terminals are as follows:

- PV strings should be evenly distributed across the two DC switches controlling the PV terminals.
- Maximize the number of MPPT connections.

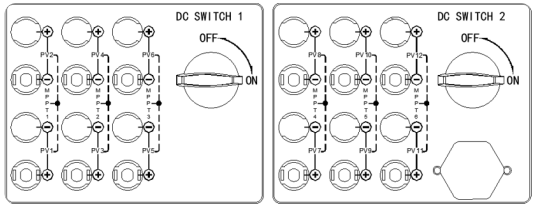


Figure 7-16 Configuration for 1 String Input: Connect to any even terminal.

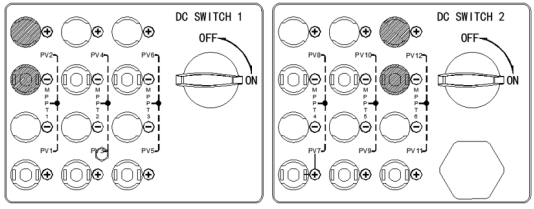


Figure 7-17 Configuration for 2 Strings Input: Connect to PV2, PV12 terminals.

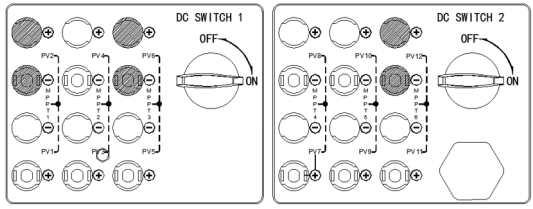


Figure 7-18 Configuration for 3 Strings Input: Connect to PV2, PV6, PV12 terminals.

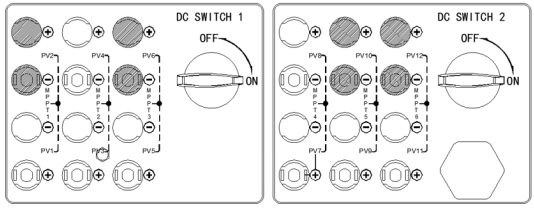


Figure 7-19 Configuration for 4 Strings Input: Connect to PV2, PV6, PV10, PV12 terminals.

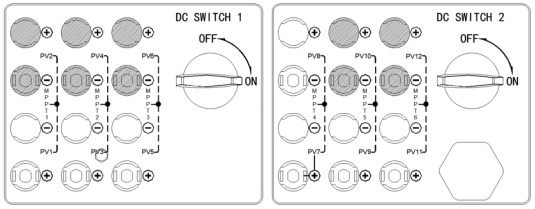


Figure 7-20 Configuration for 5 Strings Input: Connect to PV2, PV4, PV6, PV10, PV12 terminals

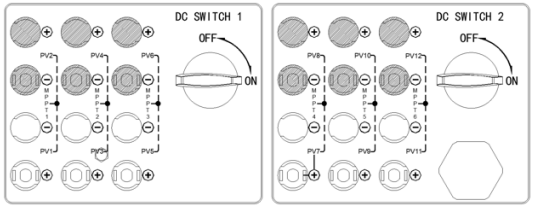


Figure 7-21 Configuration for 6 Strings Input: Connect to PV2, PV4, PV6, PV8, PV10, PV12 terminals.

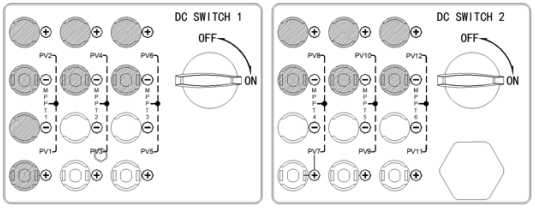


Figure 7-22 Configuration for 7 Strings Input: Connect to PV1, PV2, PV4, PV6, PV8, PV10, PV12 terminals.

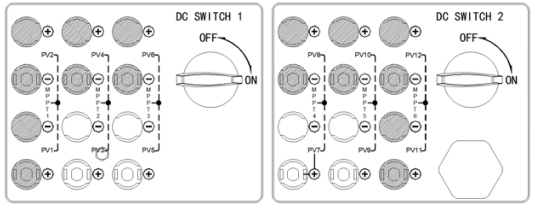


Figure 7-23 Configuration for 8 Strings Input: Connect to PV1, PV2, PV4, PV6, PV8, PV10, PV11, PV12 terminals.

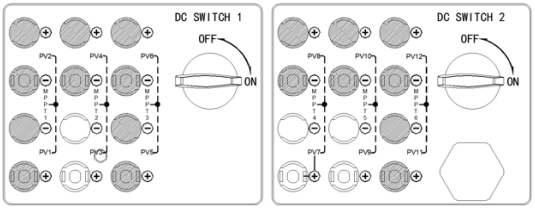


Figure 7-24 Configuration for 9 Strings Input: Connect to PV1, PV2, PV4, PV5, PV6, PV8, PV10, PV11, PV12 terminals.

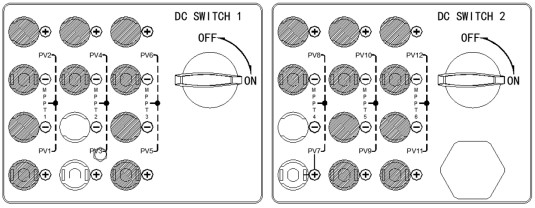


Figure 7-25 Configuration for 10 Strings Input: Connect to PV1, PV2, PV4, PV5, PV6, PV8, PV9, PV10, PV11, PV12 terminals.

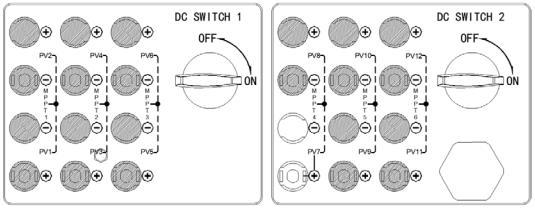


Figure 7-26 Configuration for 11 Strings Input: Connect to PV1, PV2, PV3, PV4, PV5, PV6, PV8, PV9, PV10, PV11, PV12 terminals.

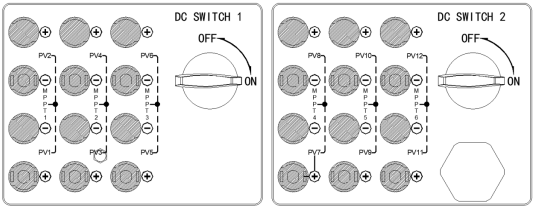


Figure 7-27 Configuration for 12 Strings Input: Connect to all terminals.

PV terminal configuration for 30 / 35 / 50 kW

When the PV strings are not fully connected, the recommended selection for the PV terminals are as follows:

- PV strings should be evenly distributed across the two DC switches controlling the PV terminals.
- Maximize the number of MPPT connections.

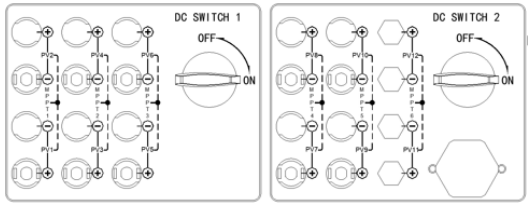


Figure 7-28 Configuration for 1 String Input: Connect to any even terminal.

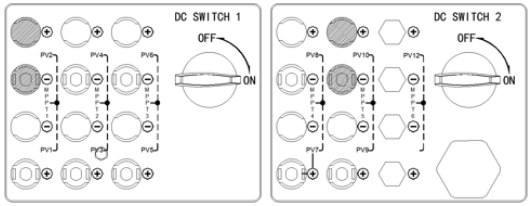


Figure 7-29 Configuration for 2 Strings Input: Connect to PV2, PV10 terminals.

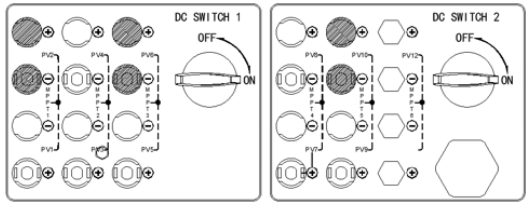


Figure 7-30 Configuration for 3 Strings Input: Connect to PV2, PV6, PV10 terminals.

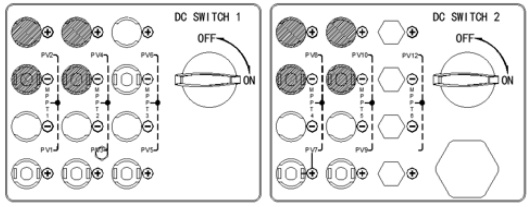


Figure 7-31 Configuration for 4 Strings Input: Connect to PV2, PV4, PV8, PV10 terminals.

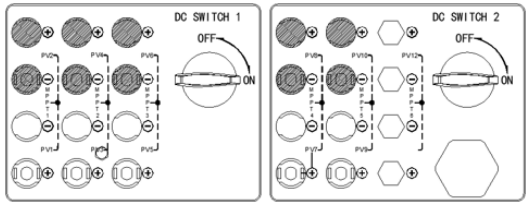


Figure 7-32 Configuration for 5 Strings Input: Connect to PV2, PV4, PV6, PV8, PV10 terminals

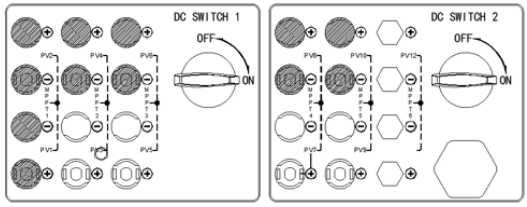


Figure 7-33 Configuration for 6 Strings Input: Connect to PV1, PV2, PV4, PV6, PV8, PV10 terminals.

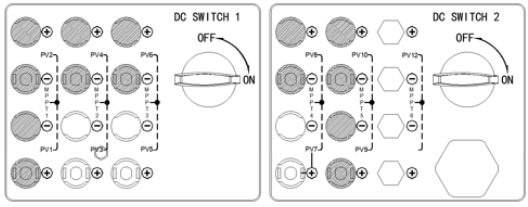


Figure 7-34 Configuration for 7 Strings Input: Connect to PV1, PV2, PV4, PV6, PV8, PV9, PV10 terminals.

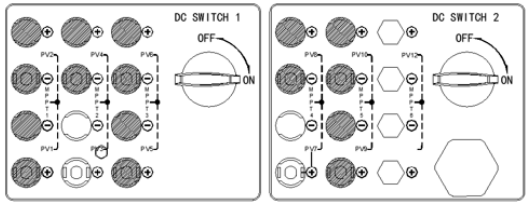


Figure 7-35 Configuration for 8 Strings Input: Connect to PV1, PV2, PV4, PV5, PV6, PV8, PV9, PV10 terminals.

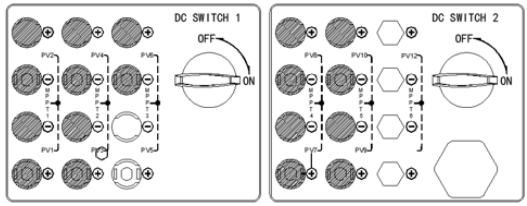


Figure 7-36 Configuration for 9 Strings Input: Connect to PV1, PV2, PV3, PV4, PV6, PV7, PV8, PV9, PV10 terminals.

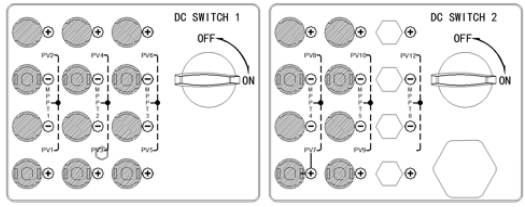


Figure 7-37 Configuration for 10 Strings Input: Connect to all terminals.

PV terminal configuration for 25 / 40 kW

When the PV strings are not fully connected, the recommended selection for the PV terminals are as follows:

- PV strings should be evenly distributed across the two DC switches controlling the PV terminals.
- Maximize the number of MPPT connections.

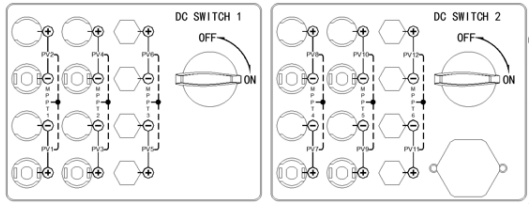


Figure 7-38 Configuration for 1 String Input: Connect to any even terminal.

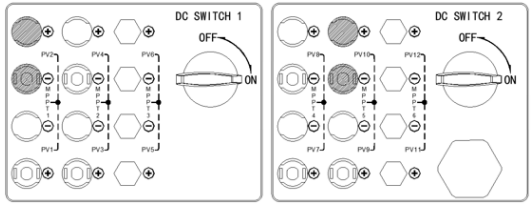


Figure 7-39 Configuration for 2 Strings Input: Connect to PV2, PV10 terminals.

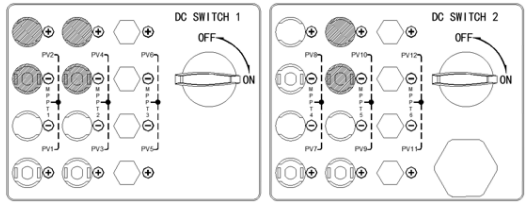


Figure 7-40 Configuration for 3 Strings Input: Connect to PV2, PV4, PV10 terminals.

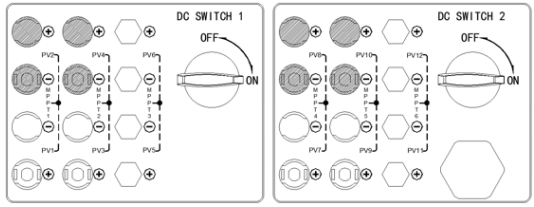


Figure 7-41 Configuration for 4 Strings Input: Connect to PV2, PV4, PV8, PV10 terminals.

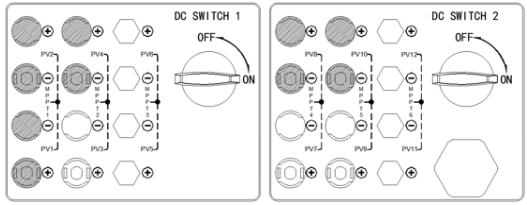


Figure 7-42 Configuration for 5 Strings Input: Connect to PV1, PV2, PV4, PV8, PV10 terminals

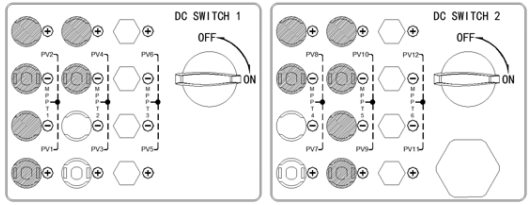


Figure 7-43 Configuration for 6 Strings Input: Connect to PV1, PV2, PV4, PV8, PV9, PV10 terminals.

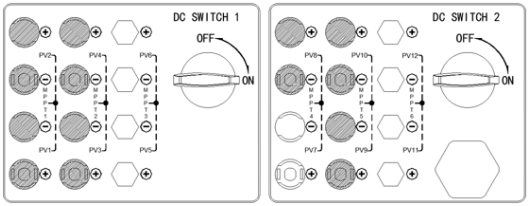


Figure 7-44 Configuration for 7 Strings Input: Connect to PV1, PV2, PV3, PV4, PV8, PV9, PV10 terminals.

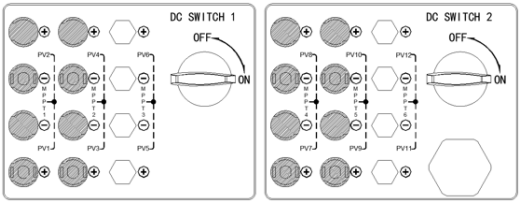


Figure 7-45 Configuration for 8 Strings Input: Connect to all terminals.

PV terminal configuration for 20 kW

When the PV strings are not fully connected, the recommended selection for the PV terminals are as follows:

- PV strings should be evenly distributed across the two DC switches controlling the PV terminals.
- Maximize the number of MPPT connections.

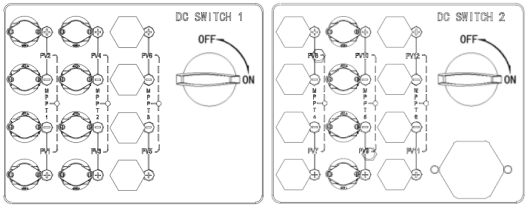


Figure 7-46 Configuration for 1 String Input: Connect to any even terminal.

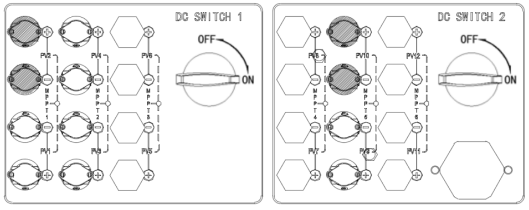


Figure 7-47 Configuration for 2 Strings Input: Connect to PV2, PV10 terminals.

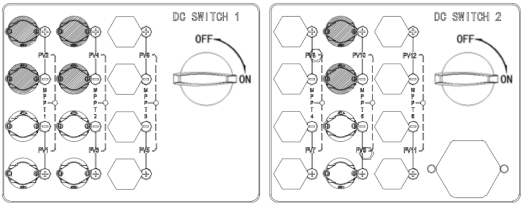


Figure 7-48 Configuration for 3 Strings Input: Connect to PV2, PV4, PV10 terminals.

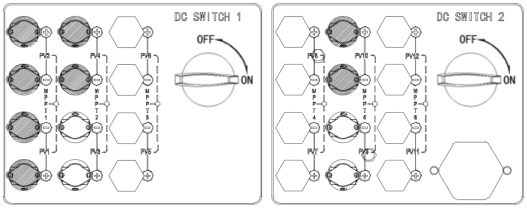


Figure 7-49 Configuration for 4 Strings Input: Connect to PV1, PV2, PV4, PV10 terminals.

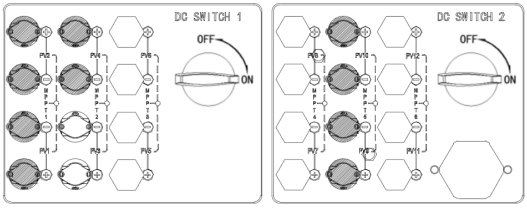


Figure 7-50 Configuration for 5 Strings Input: Connect to PV1, PV2, PV4, PV9, PV10 terminals

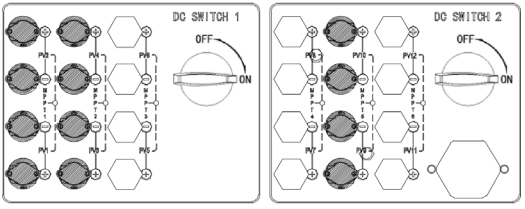


Figure 7-51 Configuration for 6 Strings Input: Connect to all terminals.

7.4.2 Wiring Procedures

Step 1: Strip off the insulation of the PV cables to an appropriate length.

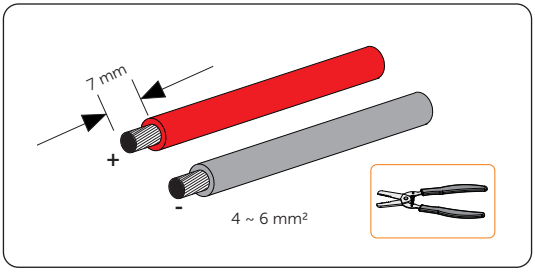


Figure 7-52 Stripping the PV cable

Step 2: Insert the stripped cable into the PV pin contact (part C and E).

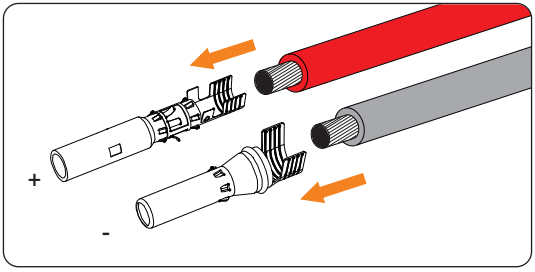


Figure 7-53 Inserting the PV pin contact

Step 3: Make sure the PV cable and PV pin contact are of the same polarity. Crimp it with crimping tool for PV terminal. Pay attention to the crimping position.

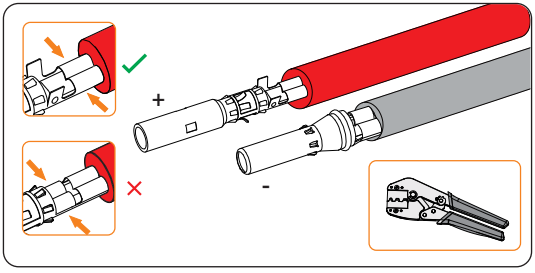


Figure 7-54 Crimping the terminal

Step 4: Thread the PV cable through swivel nut and insert the cable into the PV connector (part B and D).

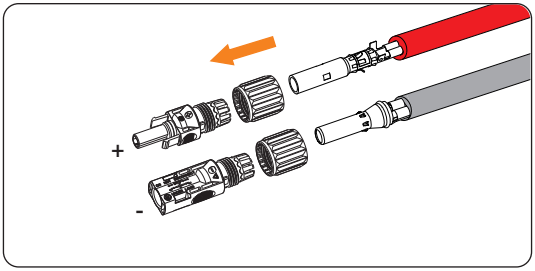


Figure 7-55 Threading the PV cable

Step 5: A "Click" will be heard if it is connected correctly. Gently pull the cable backward to ensure firm connection. Tighten the swivel nut clockwise. Verify that the PV connectors have the correct polarity before connection.

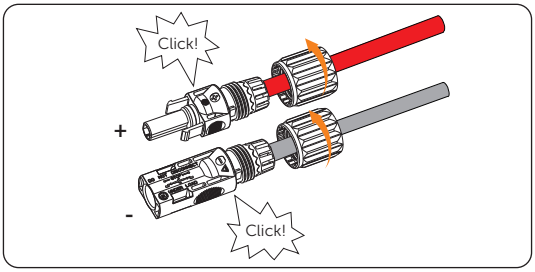


Figure 7-56 Securing the PV cable

Step 6: Use a multimeter which complies with the local regulation to measure the positive and negative voltage of the assembled PV connectors. Make sure the open circuit voltage does not exceed the input limit.

» ≤ 800 V for 20 kW ~ 35 kW inverter

» ≤ 1100 V for 40 kW ~ 60 kW inverter

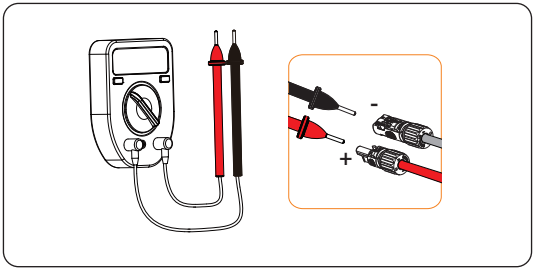


Figure 7-57 Measuring the voltage of PV connectors

NOTICE!

- If the voltage reading is negative, it indicates an incorrect DC input polarity. Please check if the wiring connections on the multimeter are correct or PV connectors are correctly assembled.

Step 7: Remove the PV terminal caps and connect the assembled PV connectors to the corresponding terminals until there is an audible "Click". The PV+ on the string side must be connected to the PV+ on the inverter side, and the PV– on the string side must be connected to the PV– on the inverter side.

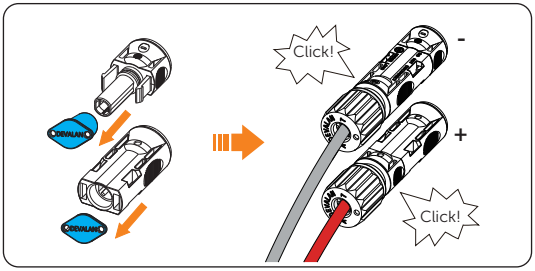


Figure 7-58 Connecting the PV cable

Step 8: Seal the unused PV terminals with positive and negative dustproof buckles. (Part F and G).

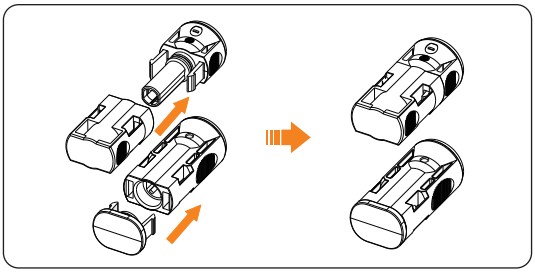


Figure 7-59 Installing the dustproof buckles

⚠ WARNING!

- Seal the unused PV terminals with the dust proof buckles. If all PV terminals are connected, keep the dust proof buckles in a safe place. Reinstall them immediately after removing the connectors from the terminals.

7.5 Communication Connection

Communication signal definition

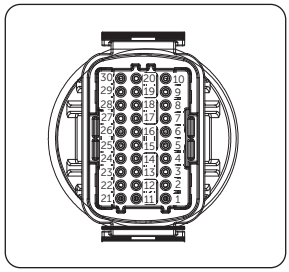


Figure 7-60 Communication port pin number

Table 7-5 Communication port pin definition

Port	Pin	Definition	Remark
RS485-1	1	RS485A IN+	Inverter RS485 networking or connect the data collector
	2	RS485B IN	
	3	Reserved	
	4	RS485A OUT+	
	5	RS485B OUT	
	6	Reserved	
RS485-2	7	RS485A METER	Connect the RS485 meter or other devices
	8	RS485B METER	
	9	Reserved	
	10	Reserved	
DRM	11	DRM1/5	Reserved for DRM/RRCR
	12	DRM2/6	
	13	DRM3/7	
	14	DRM4/8	
	15	RG/0	
	16	CL/0	
DI	21	Digital IN+	Input digital signal
	22	Digital IN-	
DO	29	Digital OUT+	Output digital signal
	30	Digital OUT-	

Connection steps of communication cable

Step 1: Select 0.5-0.75 mm² conductor and use wire stripper to strip 12-14 mm insulation layer of the cable end and insert the insulated cord end terminal to the cable end.
ENY0512 nylon terminal for 0.5 mm² conductor;
ENY7512 nylon terminal for 0.75 mm² conductor.
Use crimping tool to make the terminal in firm contact with the cable end.

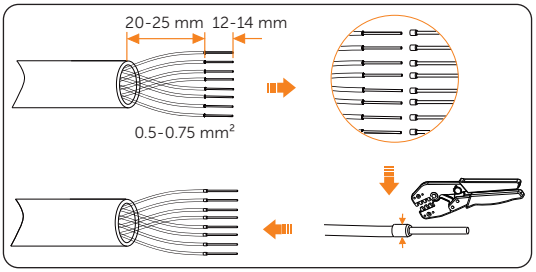


Figure 7-61 Preparing the wire

Step 2: Find out the communication connector (part A) from the accessory box and disassemble it into the following parts.

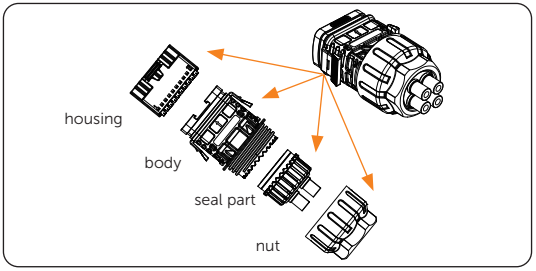


Figure 7-62 Disassembling the connector

Step 3: Remove the waterproof plug based on actual needs.

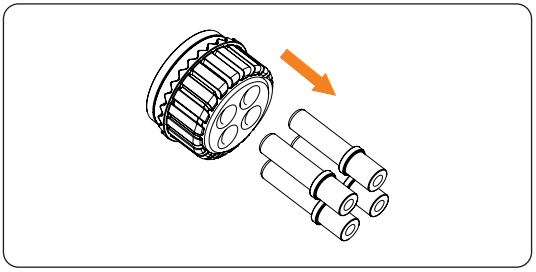


Figure 7-63 Removing the waterproof plug

Step 4: Route the COM cable through the component nut, component seal, and

component body accordingly.

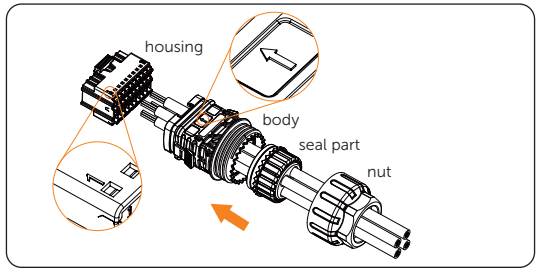


Figure 7-64 Routing the COM cable

Step 5: Push the terminal-inserted housing into the body. There will be a slight sound of "Click", which indicates the connection is completed. Plug the cable into the housing component in accordance with the pin definition in table 7-4 Communication port pin definition.

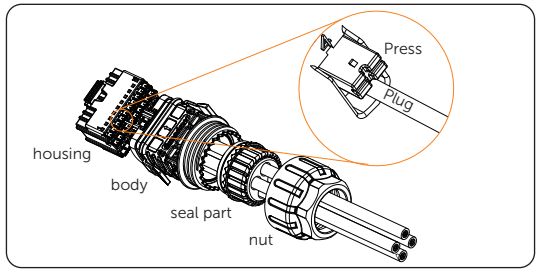


Figure 7-65 Plugging the cable

Step 6: Push the seal body into seal part, then push the nut. Clockwise tighten the nut.

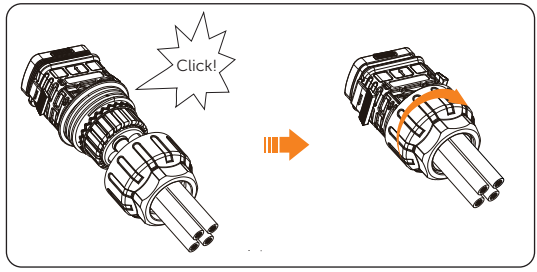


Figure 7-66 Securing the nut

Step 7: Keep the buttons on both sides pressed and connect it to the **COM** terminal of the inverter. There will be a slight sound of "Click" if it is correctly connected.

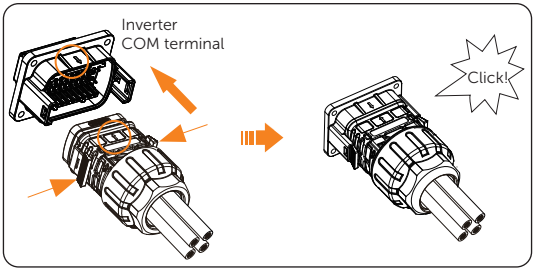


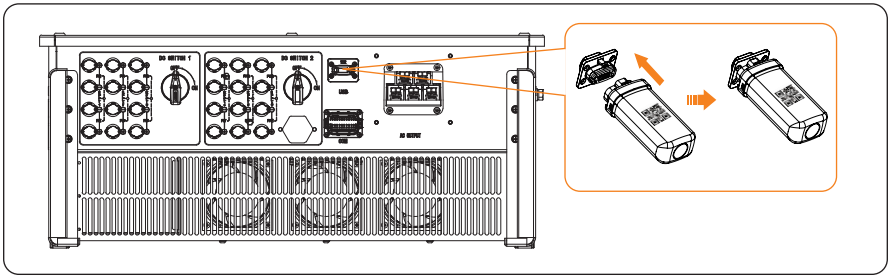
Figure 7-67 Connecting to COM terminal

7.6 Monitoring Connection

The series of inverters supports the connection of Wi-Fi, LAN, and 4G monitoring modules.

Plug Dongle into **USB** port at the bottom of the inverter. After the DC side and AC side is powered on, the APP and inverter can be connected.

Remember to keep the "QR Code" upwards.



Monitoring connection diagram

- Wi-Fi connection

  Wi-Fi dongle connects to a local network to enable access to the Monitoring Cloud platform.

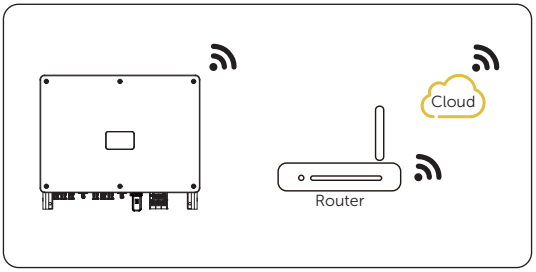


Figure 7-68 Wi-Fi mode connection diagram

- LAN connection

  If Wi-Fi isn't suitable, the LAN dongle enables users to connect to the network via an ethernet cable. Ethernet allows for a much more stable connection with less interference.

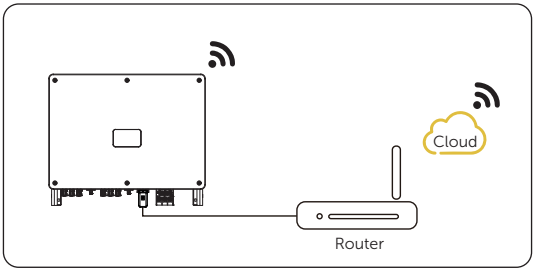


Figure 7-69 LAN mode connection diagram

- 4G connection

  4G dongle allows to use a 4G connection to monitor the system without the option of connecting to a local network. (This product is not available in the UK)

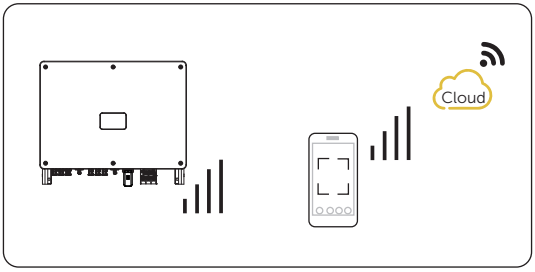


Figure 7-70 4G mode connection diagram

CAUTION!

- The buckles on the inverter and dongle must be on the same side. Otherwise, the dongle may be damaged.

NOTICE!

- The distance between the router and the inverter must be no more than 100 meters. If there are walls in between, the distance must be no more than 20 meters.
- For locations where Wi-Fi signals are weak, install a Wi-Fi signal booster.

8 System Commissioning

8.1 Checking before Power-on

- The device is installed correctly and securely;
- All the DC breakers and AC breakers are OFF;
- All AC cables, DC cables and communication cables are connected correctly and securely;
- All the connectors which are not used should be sealed by covers.
- Make sure the PV string output is well insulated to ground;
- Make sure all PV strings should be of the same type, same model, same number, aligned and tilted identically;
- Make sure the open circuit voltage of the PV string shall not exceed 1100 V at the coldest expected temperature in time.

8.2 Powering on the System

Step 1: Turn on the DC switch at the bottom of the inverter.

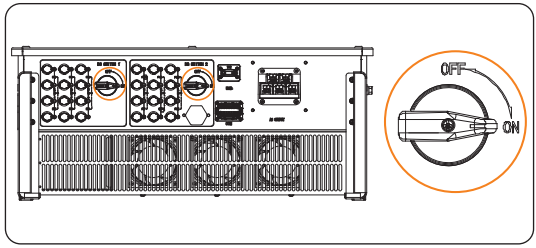


Figure 8-71 Turning on DC switch

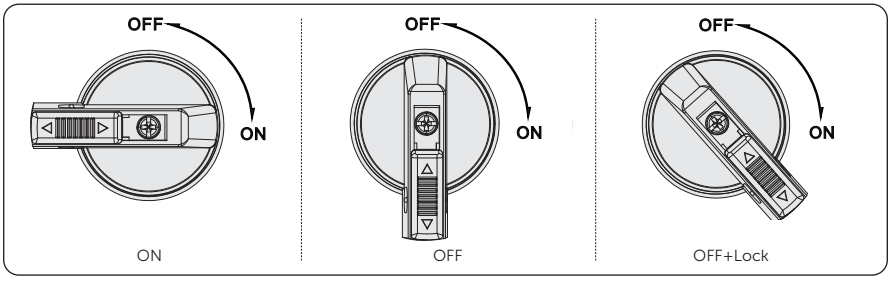
Step 2: Switch on the AC breaker and wait for the inverter power on. Inverter will start automatically when PV panels generate enough energy. Check the status of LED indicators or LCD panel, the LED indicators should be blue and the LCD panel should display the main interface.

8.3 Operation of Lockable DC Switch (for Australia Version Only)

NOTICE!

- The Australian version DC switch is a lockable DC switch to prevent accidental switching on during maintenance, the lock needs to be prepared by the user.

The lockable DC switch includes 3 states: ON, OFF, and OFF+Lock. The DC switch is in the OFF state by default.



- Turn on the DC switch: rotate the DC switch from OFF state to ON state.

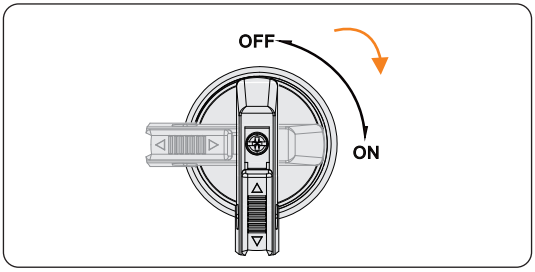


Figure 8-72 Turning on the DC switch

- Turn off the DC switch: rotate the DC switch from ON state to OFF state.

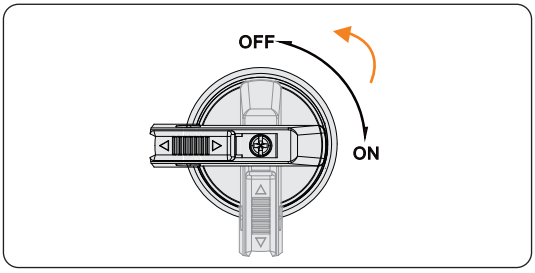


Figure 8-73 Turning off the DC switch

- Lock the DC switch
  a. Rotate the DC switch to OFF state, then rotate the DC switch to the left side;
  b. Push the position indicated by the arrow upward (as shown in the diagram below).
  c. (Optional) After pushing the position upward, choose to lock the DC switch with a lock.

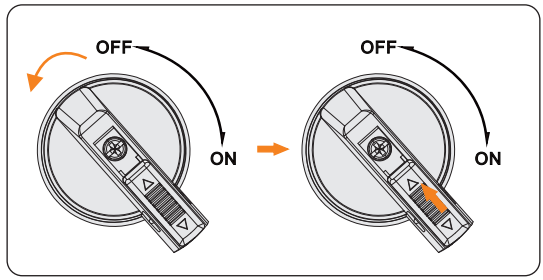


Figure 8-74 Locking the DC switch

- Unlock the DC switch
  a. Remove the lock. (If any);
  b. Push the position indicated by the arrow down (as shown in the diagram below);
  c. Wait for it to return to OFF state.

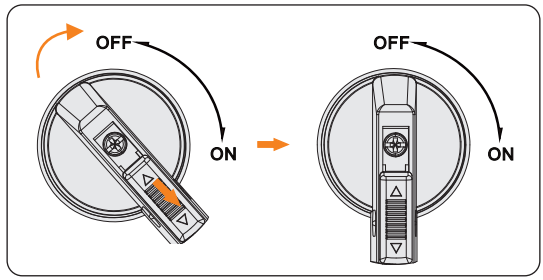


Figure 8-75 Unlocking the DC switch

9 Operation on LCD

9.1 Introduction of Control Panel

LCD panel

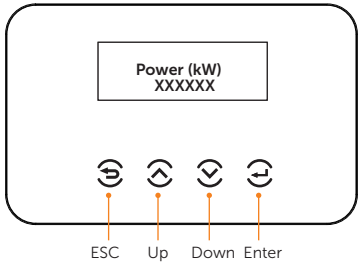


Figure 9-1 Control panel

- In normal state, the **Power**, **TodayEnergy**, **TotalEnergy** and **Status** information will be displayed. You can press the keys to switch information.
- In error state, the fault message and error code will be displayed, please refer to the corresponding solutions in the user manual.

Table 9-1 Definition of indicators

Key	Definition
ESC key	Exit from the current interface or cancel the setting
Up key	Move the cursor to the previous option or increase the value
Down key	Move the cursor to the next option or decrease the value
Enter key	Enter the selected option or confirm the selection

LED indicators

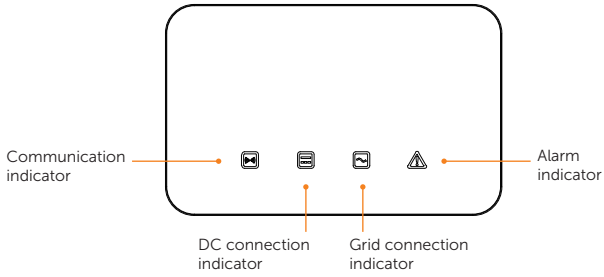


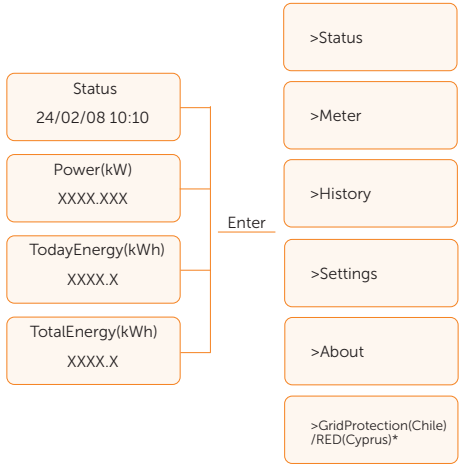
Figure 9-2 Control panel

Table 9-2 Definition of indicators

LED	Status	Definition
Communication indicator (Blue)	On	The inverter communication is normal.
	Flash	No communication data is sent or received for a long time.
DC connection indicator (Green)	On	The inverter is in grid-connected state.
	Flash	Alarm indicator on: Errors occur on the inverter DC side. Alarm indicator off: No errors occur on the inverter DC side and at least one channel of MPPT input voltage is higher than 200 V.
	Off	The input voltage of all channels of MPPT is less than 200 V; Or DC switch is not turned on.
Grid connection indicator (Green)	On	The inverter is in grid-connected state.
	Flash	Alarm indicator on: Errors occur on the inverter AC side. Alarm indicator off: AC grid is connected and the inverter is not in grid-connected state.
	Off	The inverter is not connected to the grid.
Alarm indicator (Red)	On	Errors occur on the inverter.
	Off	No errors occur on the inverter.

- During software upgrading, all indicators blink in a chasing light pattern.
- If the software upgrade fails, the communication indicator light (blue) goes off, the alarm indicator light (red) remains on, and the DC connection indicator light (green) and grid connection indicator light (green) remain off.
- After a successful inverter upgrade, the communication indicator light (blue) goes off, the alarm indicator light (red), DC side indicator light (green), and grid connection indicator light (green) remain on.

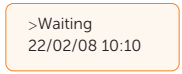
9.2 Main interface



The main interface (Level 1) is the default interface, the inverter will automatically jump to this interface when the system started up successfully or not operated for a period of time.

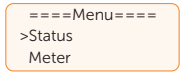
Status shows the time and the current status "Waiting", "Checking","Running", "Fault" and "Upgrading"; **Power** means the timely output power; **TodayEnergy** means the power generated within the day; **TotalEnergy** means the power generated until now.

Press **Up** and **Down** to review the information.

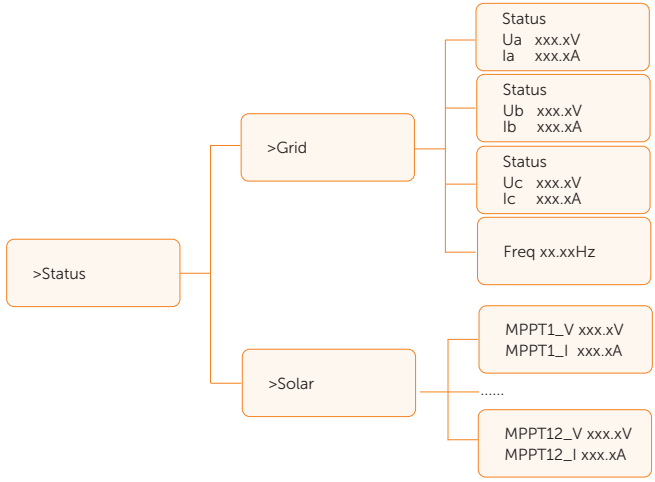


The menu interface (Level 2) is a transfer interface for the user to get into other interface to change the setting or obtain the information. User can get into this interface by pressing **Enter** key when LCD displays the main interface.

User can select **Up** and **Down** key, and press **Enter** to confirm the selection.



9.3 Status



The status function contains **Grid** and **Solar**. Press **Up** and **Down** to select and press **Enter** to confirm the selection. Press **ESC** to return to menu.

```
====Status====
>Grid
 Solar
```

9.3.1 Grid Setting

This status shows the current grid condition such as voltage, current, output power, etc.

Press **Up** and **Down** button to review the parameter, press **ESC** to return to Status.

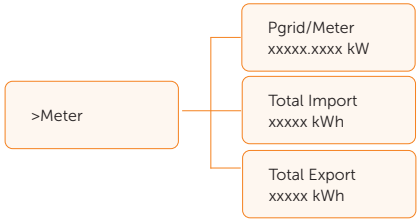
```
====Grid====
>Ua xxx.xV
 Ia xxxx.xA
```

9.3.2 Solar Setting

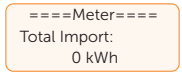
This interface shows the input current and voltage of PV. Totally up to 6 channels of MPPT current and voltage can be checked for the inverter.

```
====Solar====
>MPPT1_V xxx.xV
MPPT1_I  xxx.xA
```

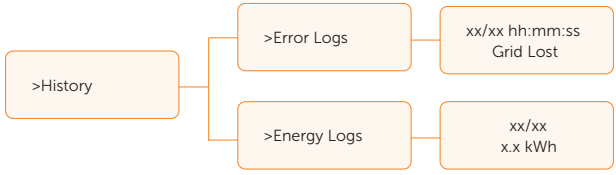
9.4 Meter



The user can check the active power received from the meter and import/export energy by this function. There are three parameters: **Pgrid/Meter**, **Total Import** and **Total Export**. Press **Up** and **Down** to review the values. If no meter is connected, the parameters here will display 0.



9.5 History



The user can check the error logs and energy logs by this function.

9.6 Settings

NOTICE!

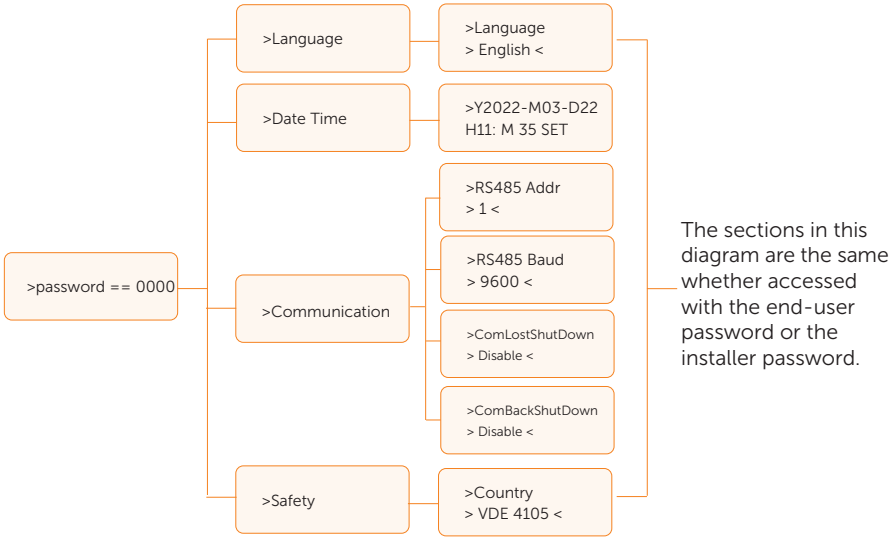
- The setting is displayed under the corresponding safety regulations.

Setting function is used for setting the inverter for safety, system on/off, PV connection mode, etc. To set the parameter, please input the password.

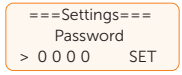
Use **0000** as the password for end-users. For installers, Use **2014** as the password to review and modify necessary settings complying to the local rules and regulations. Please change the password promptly for security purposes.

If further advanced setting is required, please contact us or the distributor for assistance.

9.6.1 Using Users' Password

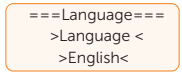


For users, the default password is **0000**, which allows the user to review and modify **Language**, **Date Time**, **Communication** and **Safety**.



Language

Users can set the language here, currently available in English, Spanish, Portuguese, French, Dutch, German, Czech, etc.



Date time

This interface is for the user to set the system date and time. Increase or decrease the word by pressing **Up** and **Down** key. Press **Enter** to confirm and alternate to next word.

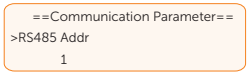
Communication

RS485 Addr: the modbus address of the external communication protocol.

RS485 Baud: The baud rate of the external communication protocol.

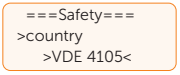
At present,4800, 9600 and 19200 are supported, and the default is 9600. With this function, the inverter can communicate with the computer, through which the operating status of the inverter can be monitored.

When multiple inverters are monitored by one computer, RS485 communication addresses of different inverters need to be set.

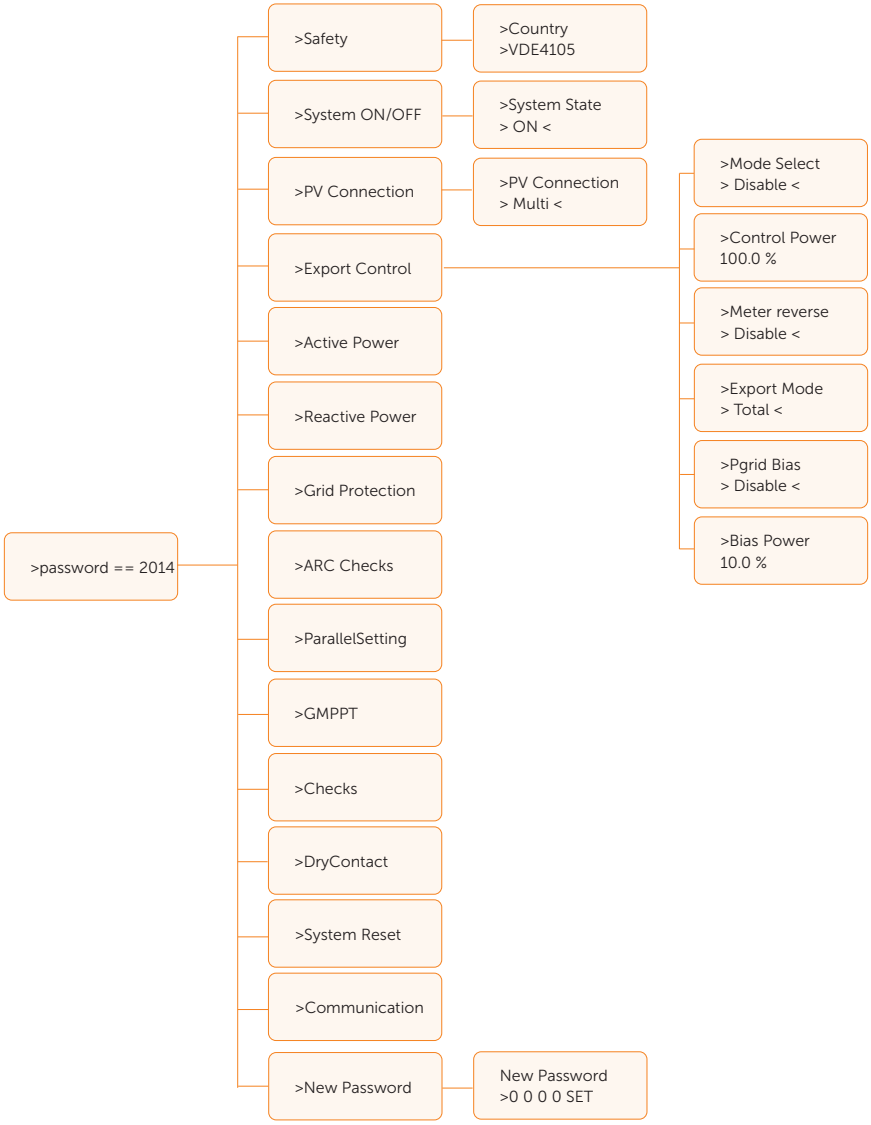


Safety

The user can set the safety standard here according to different countries and grid tied standards. There are several standards for choice.

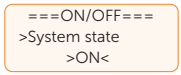


9.6.2 Using Installer password



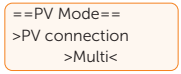
System ON/OFF

ON means the inverter is in running state which is the default state. **OFF** means that the inverter stops running and only the LCD screen is on.



PV connection

The user can select the PV connection type by this function.



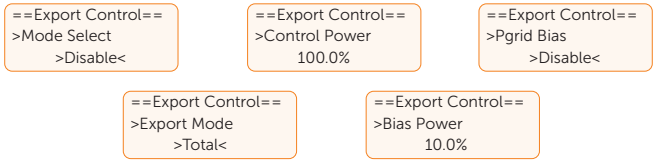
Export control

With this power control function, the **Control Power**, **Export Mode**, **Power grid Bias** and **Bias Power** can be set by the installer.

When you set 100% for **Control Power**, it means the energy can be exported to grid with full power. When you set 0%, exporting to grid is limited. Please set the percentage according to the actual need. Choose **Disable** means the function will not be activated.

Users can set the bias power enable through **Pgrid Bias**. The **ExportMode** parameter allows the selection of the inverter output mode, the default setting is **Total**, which transmits the average value of the three-phase circuit. **Bias Power** represents the feed-in redundancy, with a default value of 0%.

Press **Up** and **Down** button to select and press **Enter** to confirm it.

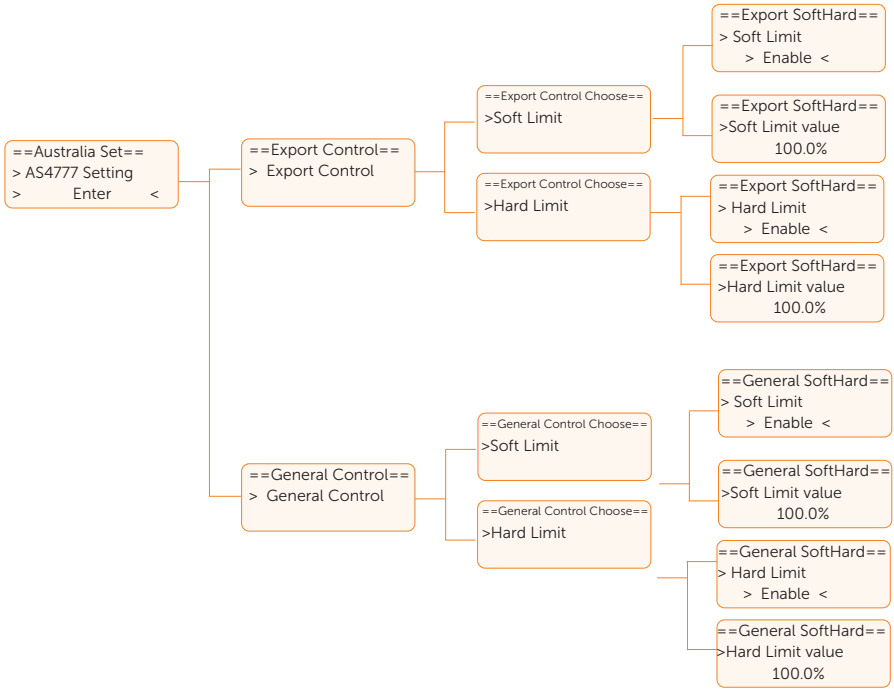


If the meter is connected reversely, please the enable **Meter reverse** function.

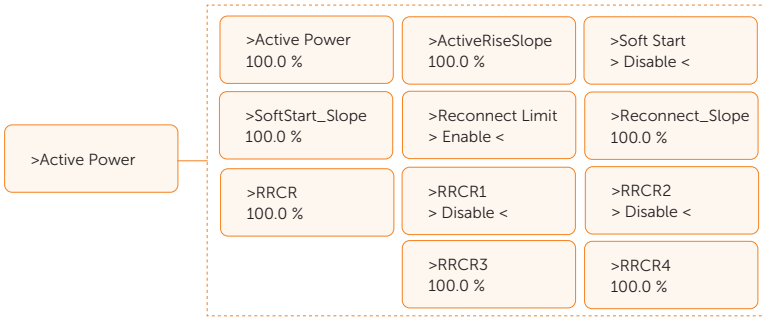
*Under Australian safety, the user can select **AS4777 Setting** which includes two options: **Export Control**, which relates to active power, and **General Control**, which pertains to reactive power. Both options allow you to configure the **Soft Limit** and **Hard Limit** settings.

Soft Limit refers to a setting that limits the grid-connected power to a specified value. If the meter is disconnected, the machine's output power will be restricted to the value set by the soft switch.

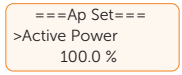
Hard Limit operates differently. When enabled, it sets a threshold value; if the grid-connected power exceeds this value, the machine will disconnect and report an error.



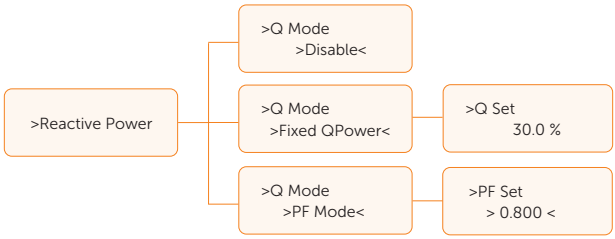
Active power



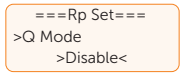
This interface is used to set the active power according to the requirement of utility grid.



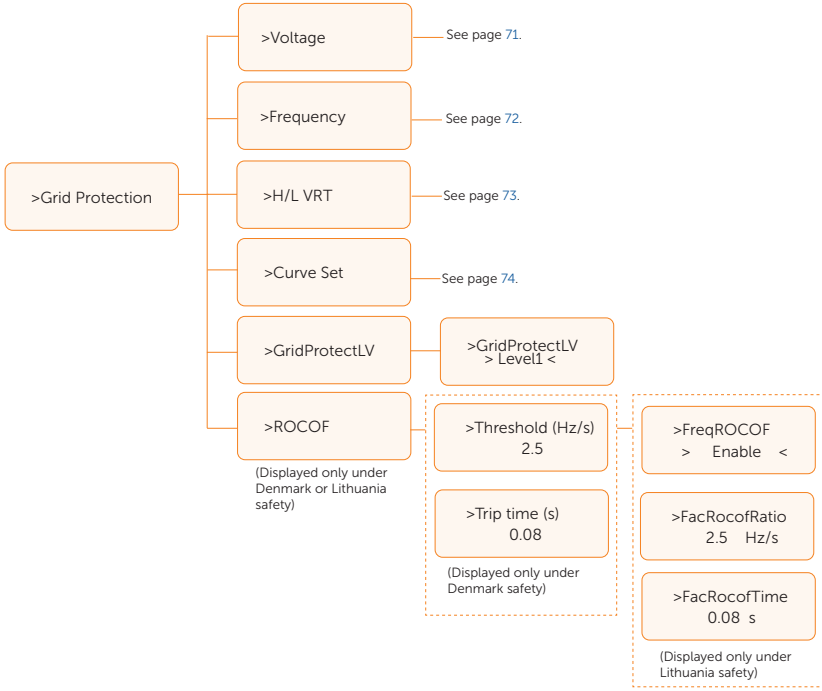
Reactive power



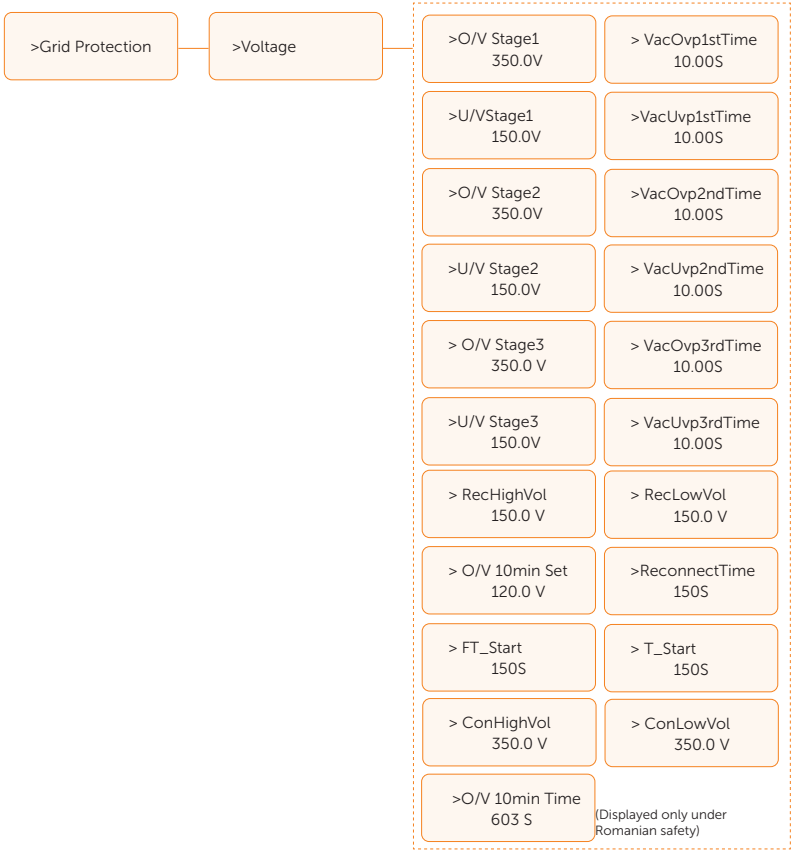
This interface is used to set the reactive power. Please set the value according to the requirement of utility grid.



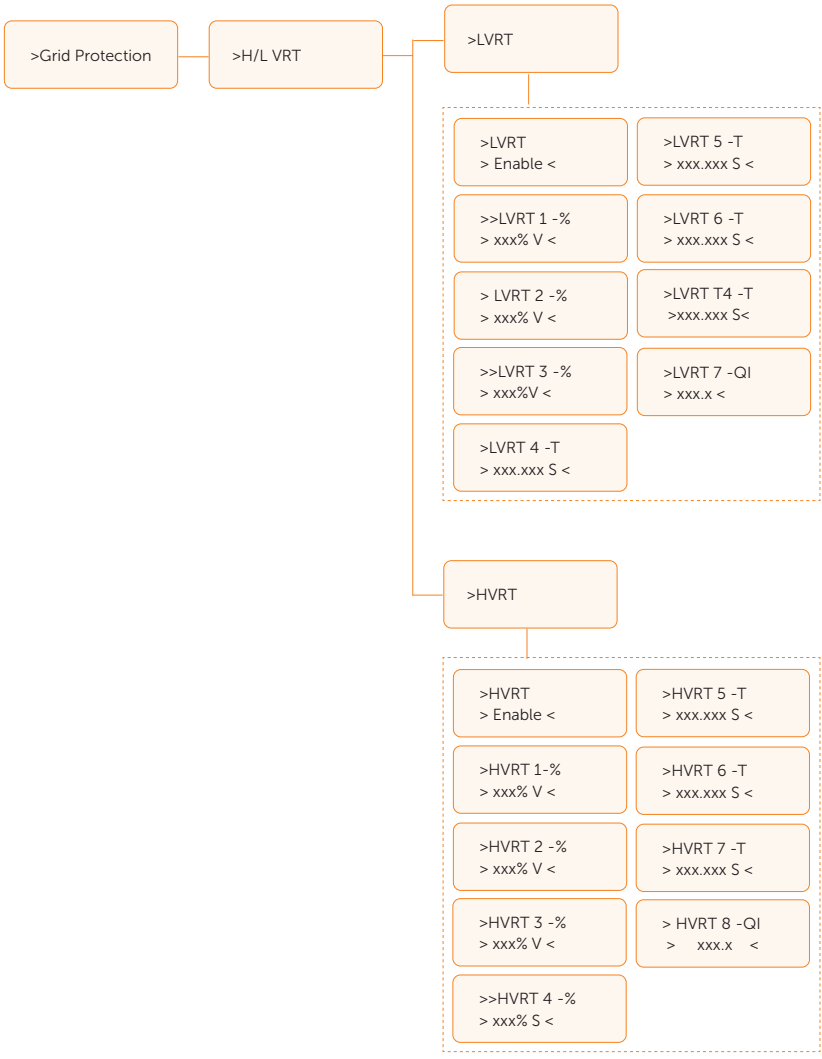
Grid protection

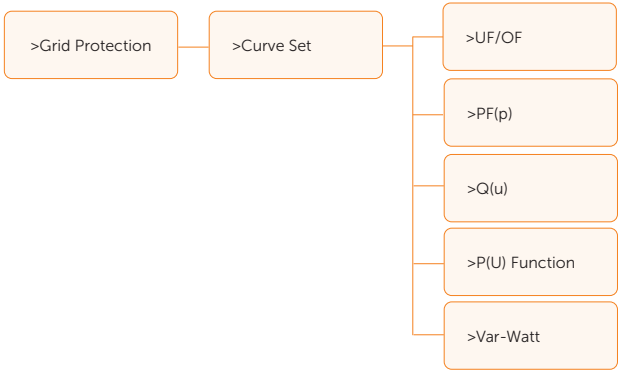


Step 1:

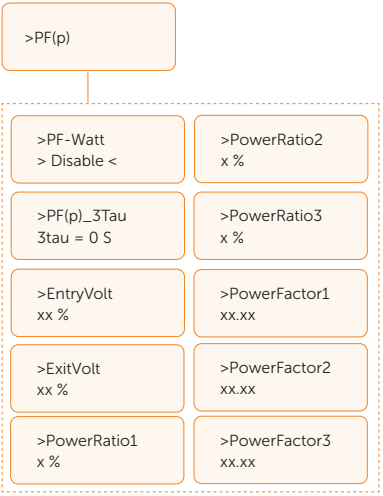

>Grid Protection
>Voltage
>O/V Stage1 350.0V
> VacOvp1stTime 10.00S
>U/VStage1 150.0V
>VacUvp1stTime 10.00S
>O/V Stage2 350.0V
>VacOvp2ndTime 10.00S
>U/V Stage2 150.0V
> VacUvp2ndTime 10.00S
> O/V Stage3 350.0 V
> VacOvp3rdTime 10.00S
>U/V Stage3 150.0V
> VacUvp3rdTime 10.00S
> RecHighVol 150.0 V
> RecLowVol 150.0 V
> O/V 10min Set 120.0 V
>ReconnectTime 150S
> FT_Start 150S
> T_Start 150S
> ConHighVol 350.0 V
> ConLowVol 350.0 V
>O/V 10min Time 603 S
(Displayed only under Romanian safety)


>Grid Protection
>Frequency
>O/V Stage1
52.00Hz
> FacOfp1stTime
10.00S
>U/F Stage1
48.00Hz
>FacUfp1stTime
10.00S
>O/F Stage2
53.00Hz
>FacOfp2ndTime
10.00S
>U/F Stage2
48.00Hz
> FacUfp2ndTime
10.00S
> O/F Stage3
52.00Hz
> FacOfp3rdTime
10.00S
>U/F Stage3
48.00Hz
> FacUfp3rdTime
10.00S
> RecHighFreq
50.00Hz
> ReconnectTime
150S
> RecLowFreq
50.00Hz
>ConHighFreq
50.00Hz
> ConLowFreq
50.00Hz


>Grid Protection
>H/L VRT
>LVRT
>LVRT
> Enable <
>LVRT 5 -T
> xxx.xxx S <
>>LVRT 1 -%
> xxx% V <
>LVRT 6 -T
> xxx.xxx S <
> LVRT 2 -%
> xxx% V <
>LVRT T4 -T
>xxx.xxx S<
>>LVRT 3 -%
> xxx%V <
>LVRT 7 -QI
> xxx.x <
>LVRT 4 -T
> xxx.xxx S <
>HVRT
>HVRT
> Enable <
>HVRT 5 -T
> xxx.xxx S <
>HVRT 1-%
> xxx% V <
>HVRT 6 -T
> xxx.xxx S <
>HVRT 2 -%
> xxx% V <
>HVRT 7 -T
> xxx.xxx S <
>HVRT 3 -%
> xxx% V <
> HVRT 8 -QI
> xxx.x <
>>HVRT 4 -%
> xxx% S <

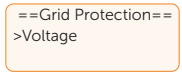

>Grid Protection
>Curve Set
>UF/OF
>PF(p)
>Q(u)
>P(U) Function
>Var-Watt


>UF/OF
>fULCO
50.00 Hz
>UfDroopRate
30.00 %
>fPmin
50.00 Hz
>EntryDelayTime
10 S
>OfDroopRate
30.00 %
>ExitDelayTime
10 S
>fLLCO
50.00 Hz
>Watt-Freq
> Disable <
>fPmax
50.00Hz
>Ofhyste
50.00Hz
>Ufhyste
50.00Hz
(Displayed only under Australia safety)

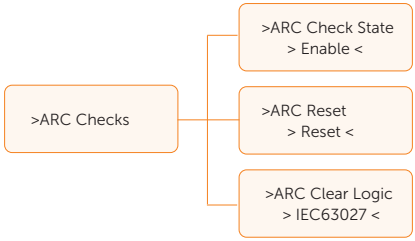

>PF(p)
>PF-Watt
> Disable <
>PowerRatio2
x %
>PF(p)_3Tau
3tau = 0 S
>PowerRatio3
x %
>EntryVolt
xx %
>PowerFactor1
xx.xx
>ExitVolt
xx %
>PowerFactor2
xx.xx
>PowerRatio1
x %
>PowerFactor3
xx.xx


>Q(u)
>Q(u)
> Disable <
>Q(u)_3Tau
3tau = 0 S
>QuGridV1
200.0 V
>QuGridV2
200.0 V
>QuGridV3
200.0 V
>QuGridV4
200.0 V
>QuQ1
0.01 %
>QuQ2
0.01 %
>QuQ3
0.01 %
>QuQ4
0.01 %
>QuLockin
xx %
>QuLockout
xx %
>P(u) Function
>P(u) Function
> Disable <
>PuGridV1
200.0 V
>PuGridV2
200.0 V
>PuGridV3
200.0 V
>PuGridV4
200.0 V
>Pu_PowerRatio1
50 %
>Pu_PowerRatio2
50 %
>Pu_PowerRatio3
50 %
>Pu_PowerRatio4
50 %
>Pu_3Tau
3tau = 0 S
>P(u) Derate
> Enable <
>Var-Watt
>Var-Watt
> Disable <
>Var-Watt 2 - P
50.0 %
>Var-Watt 4 - Q
50.0 %
>Var-Watt6 -Q
100.0%
>Var-Watt7 -Q
100.0%
>Var-Watt8 -Q
100.0%
>Var-Watt 1 - P
50.0 %
>Var-Watt 3 - P
50.0 %
>Var-Watt 5 - Q
50.0 %
>Var-Watt9 -Q
100.0%
>Var-Watt10 -Q
100.0%
>QP_3Tau(s)
6 S
(Displayed only under VDE4110 and VDE4120 safety)

Usually end user do not need to set the grid protection. All default value have been set before leaving factory according to safety rules. If reset is needed, any changes should be made according to the requirements of local grid.

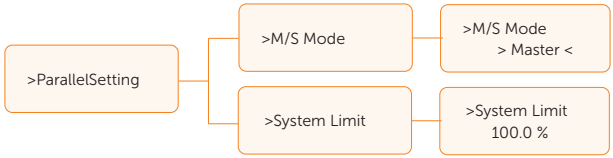


ARC checks



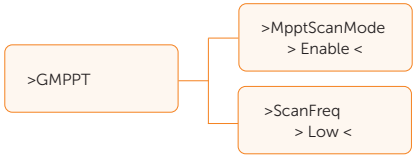
If the ARC reset is enabled after an arc fault occurs, the fault will be automatically removed after a short period of time and the machine will resume; if it is not, the fault will always be there and must be fully disconnected from the power source in order to recover.

Parallel setting



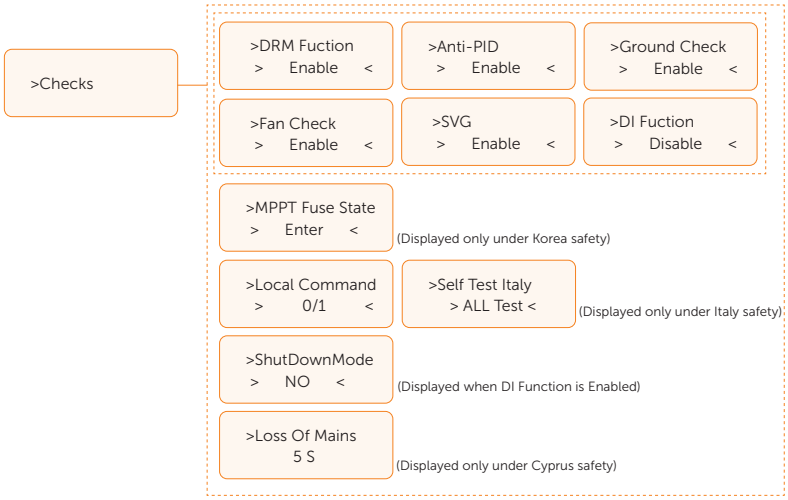
M/S Mode can choose **Master** or **Slave**. **System Limit** can set whether to allow the reverse flow power from inverter to power grid, and the default value is 0%. Check 14.2 Application of Parallel Function for detailed settings.

GMPPT



This interface is used to configure GMPPT settings, including MPPT scan mode and scan frequency.

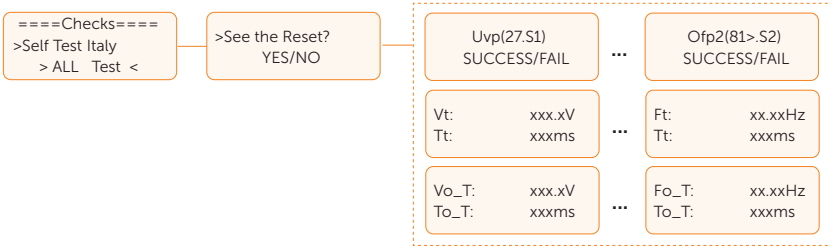
Checks



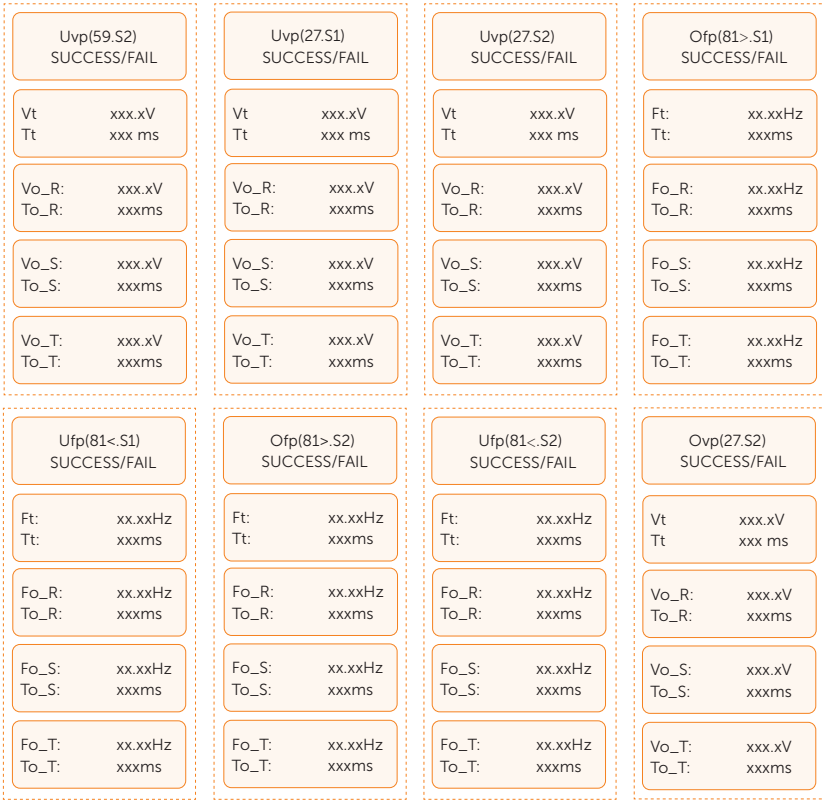
This interface is used to activate the needed functions. Users configure the enable settings for each branch, including Italy self-test, MPPT fuse state, etc.

Users can enter **MPPT Fuse State** to choose whether to disable the fuse of each MPPT.

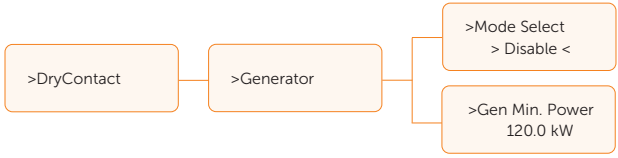
For **Self Test Italy**, if set to **Disable**, pressing Enter will not bring up the report interface. If set to **All Test**, pressing Enter will confirm and display all report interfaces, with all interfaces linked together. If set to a Single Test, pressing Enter will confirm and display the report for the selected test only.



All test interfaces are as follows:

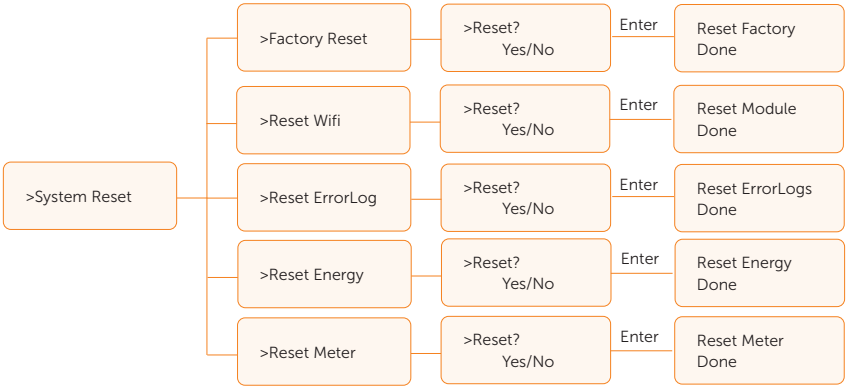


Dry contact



The user can select the operational mode and set the generator's minimum power output. You can also press **Mode Select** to choose to disable the generator.

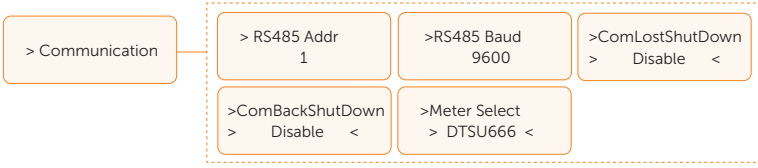
System reset



Here you can reset dongle, error logs, energy logs, and meter. In addition, restoring factory default setting is allowed.

Take **Reset Meter** as an example:The user can clear the meter energy by this function. Press **Up** and **Down** button to select and press **Enter** to confirm it.
(If you have purchased a SolaX meter, you can reset by selecting the **Start** option.)

Communication



RS485 Addr and **RS485 Baud** are the primary communication settings for RS485 which can be configured to 1 and 9600.

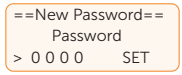
Meter Select allows users to choose between three connected meters: DTSU666, UMG103CBM, and M3-40.

Comlostshutdown and **Combackshutdown** detect meter loss. Meter loss can result from communication disconnection. If **Comlostshutdown** is enabled, the machine will report an error if the meter is lost. If **Combackshutdown** is enabled and the meter is reconnected, the machine will resume operation.

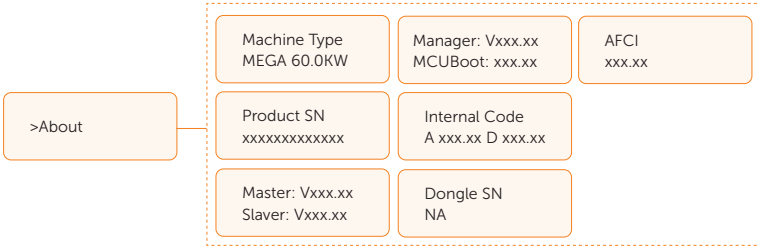
New password

Press **Enter** to enter the password setting interface, press **Up** and **Down** when it is flashing, then press **Enter** to confirm the set value. Finally, select **SET** and press **Enter** to confirm the password.

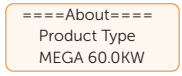
The user can set the new password here. Users need to increase or decrease the word by pressing **Up** or **Down** button. Press **Enter** to confirm and alternate to next word. After word is confirmed, Press **SET** and **Enter** to reset the password.



9.7 About



This interface shows information of the inverter, include model, SN, software version of master DSP, slaver and ARM board and internal code.



10 Operation on SolaX App and Web

10.1 Introduction of SolaXCloud

SolaXCloud is an intelligent management platform for home energy, which integrates energy efficiency monitoring, device management, data security communication and other integrated capabilities. While managing your home energy device, it helps you optimize the efficiency of electricity consumption and improve the revenue of power generation.

10.2 Operation Guide on SolaXCloud App

10.2.1 Downloading and Installing App

Method 1: Scan the QR code below to download the App.

The QR codes are also available on the login page of our official website (www.solaxcloud.com), and the installation guide of the dongle.

Figure 10-1 QR code

Method 2: Search for **SolaXCloud** in Apple Store App or Google Play, and then download the App.

10.2.2 Operation on the SolaXCloud App

For instructions on the related operations, see the online documents on the SolaXCloud App.

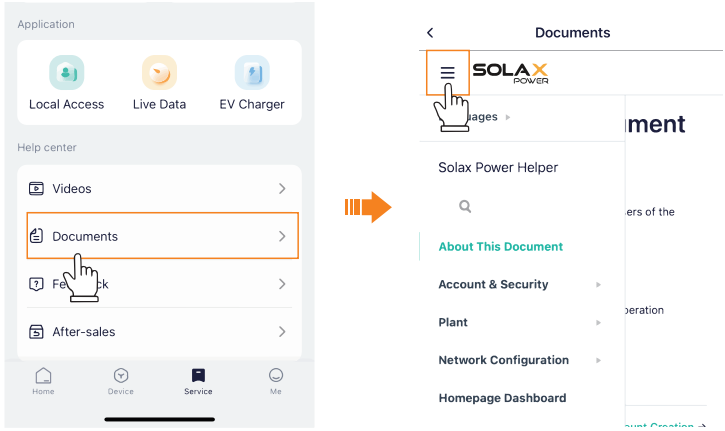


Figure 10-2 Online help on SolaXCloud

NOTICE!

- The screen shots in this chapter correspond to the SolaXCloud App V6.2.0, which might change with version update and should be subject to the actual situations.

10.3 Operations on SolaXCloud Web Page

Open a browser and enter www.solaxcloud.com to complete registration, login, add site and other related operations according to the guide.

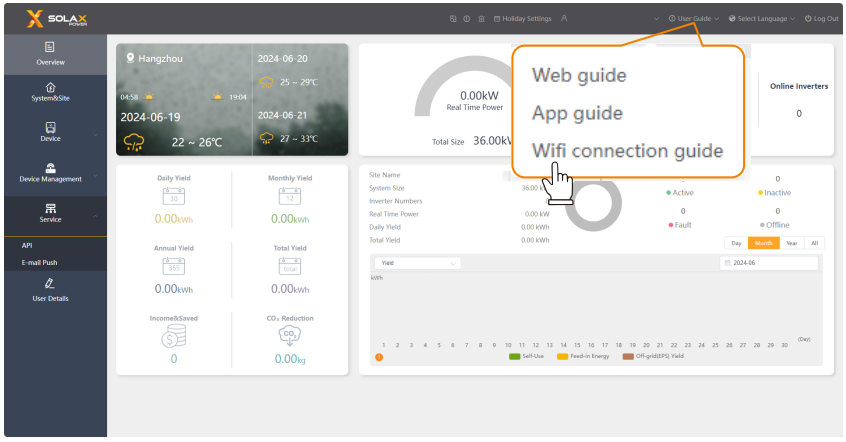


Figure 10-3 Guide on web page

11 Troubleshooting and Maintenance

11.1 Power off

a. Turn off the system by **System ON/OFF** on LCD screen.

b. Switch off the DC and AC switch/breaker and disconnect the inverter from DC Input and AC output.

c. Wait for 5 minutes for de-energizing.

WARNING!

- After the inverter is powered off, there may still be residual electricity and heat which may cause electric shocks and body burns. Please wear personal protective equipment (PPE) and start maintaining the inverter at least five minutes after power off.

11.2 Troubleshooting

This section lists the possible problems with the inverter, and provides information and procedures for identifying and resolving them. In case of any errors, check for the warnings or error messages on the system control panel or App, and then refer to the suggestions below. You can check the following list to make sure that the present state of the installation allows proper operation of the unit.

- Is the inverter located in a clean, dry, adequately ventilated place?
- Have the DC input breakers been opened?
- Are the cables adequately sized and short enough?
- Are the input and output connections and wiring in good condition?
- Are the configurations settings correct for your particular installation?
- Are the display panel and the communications cable properly connected and undamaged?

For further assistance, contact SolaX Customer Service. Please provide the model and SN of the inverter, and be prepared to describe the system installation details.

Table 11-1 Troubleshooting list

Error Code	Fault	Diagnosis and Solutions
IE 00	ISO_Fail	PV insulation impedance below safety value 1. Check the PV string impedance to ground, if there is a short circuit or insufficient insulation please rectify the short circuit point; 2. Check whether the protective earth wire of the inverter is correctly connected; 3. If there is no abnormality in the above two points, and the device fault still exists, contact the installer.
IE 01	Meter_Oppsite	Incorrect meter direction 1. Confirm whether the current direction of the meter is correct; 2. Contact the installer.
IE 02	Remote_Off	The inverter receives the shutdown command and is in the shutdown state 1. Send the startup command through app or web to re-run the inverter; 2. Contact the installer.
IE 03	Freq_Cfg_Err	Grid rated frequency setting error 1. According to the local safety regulations, through the APP or monitoring website, reset the parameters; 2. Contact the installer.
IE 04	Gnd_Conn_Err	Inverter grounding fault 1. Check whether the Neutral line of the power grid is correctly connected; 2. Check whether the inverter ground wire is correctly connected; 3. Try to re-run the inverter; 4. Contact the installer
IE 11	PV01_Reverse	Reversed PV connection on MPPT1 (PV01-PV12 respectively represent the PV input channel 1-12) 1. Check whether the positive and negative polarity of the string is reversed, if so, wait until the current of the PV string is reduced to below 0.5A, then put the "DC SWITCH" in the "OFF" position and adjust the polarity of the string; 2. If there is no abnormality in the string check, and the fault still exists, contact the installer.

Error Code	Fault	Diagnosis and Solutions
IE 20	PV_VolHigh	PV input voltage is higher than the allowable value (PV1-PV12 respectively represents 1-12 PV over voltage) 1. Check the string configuration, reduce the number of PV modules in series, ensure that the open circuit voltage of the string does not exceed the specification requirements, and after the PV array is configured correctly, the inverter alarm will disappear automatically; 2. If the string configuration meets the requirements and the fault still exists, contact the installer
IE 30	BST_SW_OCP	MPPT software over current 1. The inverter detects the external working conditions in real time, the inverter will resume normal work after the fault disappears, no need for manual intervention; 2. If the faults occur frequently and affect the normal power generation of the plant, please check whether the PV input is short-circuited, if it can't be solved, contact the installer.
IE 40	BST_HW_OCP	MPPT hardware over current 1. The inverter detects the external working conditions in real time, the inverter will resume normal work after the fault disappears, no need for manual intervention; 2. If the faults occur frequently and affect the normal power generation of the plant, please check whether the PV input is short-circuited, if it can't be solved, contact the installer.
IE 50	Grid_Loss	Power failure of power grid / disconnection of AC line or AC switch. 1. Check whether the grid voltage is normal; 2. Check the power grid electrical connection AC switch; 3. Try to restart the inverter.
IE 51	GridVol_OP1	The grid voltage exceeds the allowable value 1. Check whether the voltage at the grid point is too high, if so, please contact the local power operator; 2. If it is confirmed that the voltage at the grid point is higher than the permitted range and with the consent of the local power operator, modify the over-voltage protection point through the mobile phone APP or monitoring website; 3. Contact the installer.

Error Code	Fault	Diagnosis and Solutions
IE 53	GridVol_UP1	The grid voltage is lower than the allowable value 1. If it occurs occasionally, it may be a short time abnormality of the power grid, the inverter will return to normal operation after detecting the power grid is normal, no manual intervention is required; 2. If it occurs frequently, please check whether the grid voltage is within the permitted range, if not, please contact the local power operator. If yes, you also need to get the consent of the local power operator and then modify the grid voltage on the mobile phone APP or monitoring website to modify the grid under-voltage protection point; 3. Contact the installer.
IE 55	GridVol_OP_10M	The average grid voltage in 10 minutes exceeds the allowable value 1. Check whether the grid voltage is within the allowable range; 2. Try to re-run the inverter.
IE 56	GridVol_OP_INST	Instantaneous high voltage of power grid 1. If it occurs occasionally, it may be a short time abnormality of the power grid, the inverter will return to normal operation after detecting the power grid is normal, no manual intervention is required; 2. If it occurs frequently, please check whether the grid frequency is within the permitted range, if not, please contact the local power operator. If yes, you also need to contact the local power operator with the consent of the local power operator to modify the power frequency through the mobile phone APP or monitoring website. If yes, it is also necessary to modify the instantaneous over-voltage protection point of the power grid through the mobile phone APP or monitoring website with the consent of the local power operator; 3. Contact the installer.

Error Code	Fault	Diagnosis and Solutions
IE 57	GridFreq_OP1	Grid frequency exceeds allowable value 1. If it occurs occasionally, it may be a short time abnormality of the power grid, the inverter will return to normal operation after detecting the power grid is normal, no manual intervention is required; 2. If it appears frequently, please check whether the grid frequency is within the permitted range, if not, please contact the local power operator. If yes, you also need to modify the grid over-frequency protection point via mobile phone APP or monitoring website after getting the consent of local power operator; 3. Contact the installer.
IE 5A	GridFreq_UP1	The grid frequency is lower than the allowable value 1. If it occurs occasionally, it may be a short time abnormality of the power grid, the inverter will return to normal operation after detecting the power grid is normal, no manual intervention is required; 2. If it appears frequently, please check whether the grid frequency is within the permitted range, if not, please contact the local power operator. If yes, you also need to modify the grid over-frequency protection point via mobile phone APP or monitoring website after getting the consent of local power operator; 3. Contact the installer.
IE 5B	GridPhase_Loss	Loss of grid phase voltage 1. Check the grid voltage; 2. Check the power grid electrical connection AC switch; 3. Try to re-run the inverter.
IE 5C	Grid_Unbalance	Grid voltage imbalance 1. Check whether the grid voltage is within the allowable range; 2. Try to re-run the inverter.
IE 5D	Grid_FRT	Grid fault 1. Check whether the grid voltage is within the allowable range; 2. Try to re-run the inverter;
IE 60	DCBus_HW_OVP	Bus hardware over voltage 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.

Error Code	Fault	Diagnosis and Solutions
IE 61	PBus_FSW_OVP	Bus software over-voltage 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.
IE 62	NBus_FSW_OVP	Bus software over voltage 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.
IE 63	DCBus_SW_OVP	Bus software over voltage 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.
IE 64	DCBus_SW_UVP	Bus software under voltage 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.
IE 65	DCBus_ Unbalance	Bus imbalance 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.
IE 66	PV_Above_Bus	The PV voltage is higher than the Bus voltage 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.
IE 67	DcBus_SSErr	Bus soft start failure 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.

Error Code	Fault	Diagnosis and Solutions
IE 68	SunPWR_Weak	Low PV power 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.
IE 70	InvRelay_Err	Relay fault 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.
IE 71	Relay_OnErr	Relay pull in fault 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.
IE 72	Inv_SW_OCP	Inverter software over current 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.
IE 73	Inv_PkCur_OL	Inverter peak over current fault 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.
IE 74	Inv_HW_OCP	Inverter hardware over current 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.
IE 75	Inv_DCI_Err	DCI exceeds allowable value 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.

Error Code	Fault	Diagnosis and Solutions
IE 76	Inv_SC_Err	Inverter peak over current fault 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.
IE 77	GFCI_CT_Err	GFCI sensor failure 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.
IE 78	GFCI_Err	GFCI failure 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.
IE 7B	Inv_HW_OCPA	Inverter hardware over current fault 1. The inverter monitors the external working conditions in real time, and the inverter will resume normal operation after the fault disappears, without manual intervention; 2. If faults occur frequently, please contact the installer.
IE 80	Bst_IGBT_NTC_OTP	Boost module temperature above allowable value 1. Check if the inverter installation location is well ventilated and the ambient temperature is not beyond the maximum permissible ambient temperature range, if the ventilation is not good or the ambient temperature is too high, please improve the ventilation and heat dissipation condition; 2. If the ventilation is good and the ambient temperature is normal, but the inverter fault still exists, please contact the installer.
IE 81	Inv_IGBT_NTC_OTP	The temperature of inverter module is higher than the allowable value 1. Check if the inverter installation location is well ventilated and the ambient temperature is not beyond the maximum permissible ambient temperature range, if the ventilation is not good or the ambient temperature is too high, please improve the ventilation and heat dissipation condition; 2. If the ventilation is good and the ambient temperature is normal, but the inverter fault still exists, please contact the installer.

Error Code	Fault	Diagnosis and Solutions
IE 82	AC_TB_NTC_OTP	The AC terminal temperature is higher than the allowable value 1. Check if the inverter installation location is well ventilated and the ambient temperature is not beyond the maximum permissible ambient temperature range, if the ventilation is not good or the ambient temperature is too high, please improve the ventilation and heat dissipation condition; 2. If the ventilation is good and the ambient temperature is normal, but the inverter fault still exists, please contact the installer.
IE 83	Envir_Tmp_High	The internal temperature is higher than the allowable value 1. Check if the inverter installation location is well ventilated and the ambient temperature is not beyond the maximum permissible ambient temperature range, if the ventilation is not good or the ambient temperature is too high, please improve the ventilation and heat dissipation condition; 2. If the ventilation is good and the ambient temperature is normal, but the inverter fault still exists, please contact the installer.
IE 84	Envir_Tmp_Low	The internal temperature is lower than the allowable value 1. Check if the inverter installation location is well ventilated and the ambient temperature is not beyond the maximum permissible ambient temperature range, if the ventilation is not good or the ambient temperature is too high, please improve the ventilation and heat dissipation condition; 2. If the ventilation is good and the ambient temperature is normal, but the inverter fault still exists, please contact the installer.
IE 85	TmpSensor_Loss	Temperature sensor connection failure Contact the installer to reconfigure the device.
IE 91	Comm_SPI_Err	Internal SPI failure 1. If the abnormality is introduced by an external fault, the inverter automatically resumes normal operation after the fault disappears without manual intervention; 2. If this alarm occurs frequently, please contact the installer.

Error Code	Fault	Diagnosis and Solutions
IE 92	Comm_CAN_Err	Internal CAN failure 1. If the abnormality is introduced by an external fault, the inverter automatically resumes normal operation after the fault disappears without manual intervention; 2. If this alarm occurs frequently, please contact the installer.
IE 93	EPRM_RW_Err	EEPROM fault 1. If the abnormality is introduced by an external fault, the inverter automatically resumes normal operation after the fault disappears without manual intervention; 2. If this alarm occurs frequently, please contact the installer.
IE 94	FAN1_Err	Fan 1 fault 1. If the abnormality is introduced by an external fault, the inverter automatically resumes normal operation after the fault disappears without manual intervention; 2. If this alarm occurs frequently, please contact the installer.
IE 95	FAN2_Err	Fan 2 fault 1. If the abnormality is introduced by an external fault, the inverter automatically resumes normal operation after the fault disappears without manual intervention; 2. If this alarm occurs frequently, please contact the installer.
IE 96	MOV_AC_Err	AC lightning protection module failure 1. If the abnormality is introduced by an external fault, the inverter automatically resumes normal operation after the fault disappears without manual intervention; 2. If this alarm occurs frequently, please contact the installer.
IE 97	MOV_DC_Err	DC lightning protection module failure 1. If the abnormality is introduced by an external fault, the inverter automatically resumes normal operation after the fault disappears without manual intervention; 2. If this alarm occurs frequently, please contact the installer.
IE A0	Type_Model_Err	Model setting error Contact the installer to reconfigure the device.
IE A1	SW_VerMisMatch	Software version unmatched error Contact the installer to reconfigure the device.
/	Screen not on	Check if the inverter correctly and normally connected. Contact SolaX for help if the inverter is connected correctly.

Error Code	Fault	Diagnosis and Solutions
/	Screen on but no content display	Contact SolaX for help.

11.3 Maintenance

Regular maintenance is required for the inverter. Please check and maintain the following items based on the instructions below to ensure the optimal performance of the inverter. For inverters working in inferior conditions, more frequent maintenance is required. Please keep maintenance records.

WARNING!

- Only qualified person can perform the maintenance for the inverter.
- Only spare parts and accessories authorized by SolaX can be used for maintenance.

Proposal of maintenance

Table 11-2 Proposal of maintenance

Item	Check notes	Maintenance interval
Fans	• Check if the fan makes noise or is covered by dust. • Clean the fan with a soft and dry cloth or brush, or replace the fan if necessary.	Every 12 months
Electrical connection	• Ensure that all cables are firmly connected. • Check the integrity of the cables, ensuring that there are no scratches on the parts touching the metallic surface. • Verify that the unused PV sealing caps on idle terminals are not falling off. • Check that if the input and output wires are damaged or aged.	Every 12 months
Grounding reliability	• Check if the grounding cables are firmly connected to the grounding terminals as well as all terminals and ports are properly sealed. Use a ground resistance tester to test the grounding resistance from the inverter enclosure to the PE bar in the power distribution box.	Every 6 months
Heat sink	• Check if there are foreign objects in the heat sink.	Every 12 months

Item	Check notes	Maintenance interval
General status of inverter	• Check if there is any damage on the inverter. • Check if there is any abnormal sound when the inverter is running.	Every 6 months
Cooling fans	• Check that if the cooling fans on the rear of inverter are covered by dirts, and the device should be cleaned and absorbed dust when necessary.	Every time as-needed
Indicators	• Check that if the indicators of the inverter are in normal state, check if the display of the inverter (if it has screen) is normal. • Get the inverter panels cleaned and their safety checked	Every 6 months

Fan maintenance schedule

The external fan of inverter is in operation for a long time. In order to keep the fan in normal working state, it is necessary to clean the fan regularly.

If the service life is too long, the fan may fail, and the fan needs to be repaired or replaced. The maintenance or replacement requires professional operation.

Step 1: Before maintenance of fan, the AC connection must be disconnected, then the DC switch must be disconnected and wait 5 minutes till the inverter is completely OFF.

Step 2: Remove the fan support fixing screw as shown in the figure below.

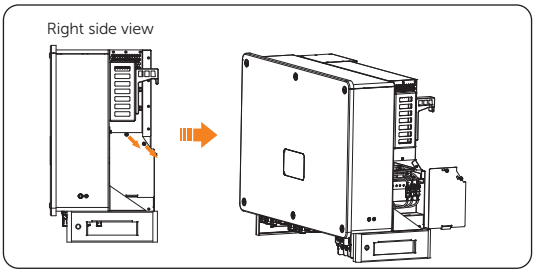


Figure 11-1 Removing the screw and pulling out the bracket

Step 3: Remove the screw from the fan bracket and disconnect the cables.

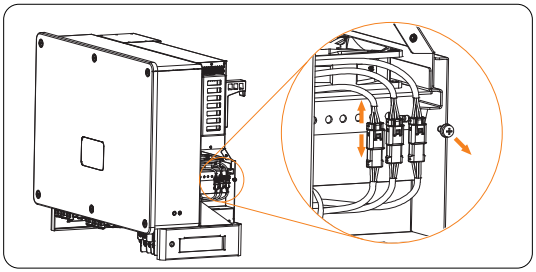


Figure 11-2 Disconnecting the cables

Step 4: Pull out the fan bracket.

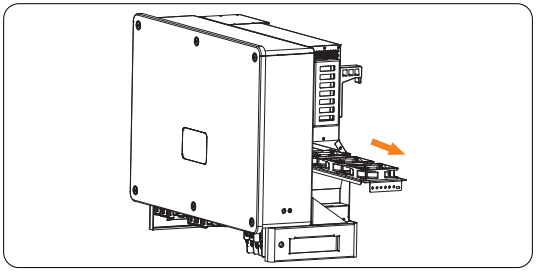


Figure 11-3 Pulling out the fan bracket

Step 5: Clean and repair the fan.

Step 6: Restore the installation of fan bracket and tighten the fixing screws.

11.4 Upgrading Firmware

WARNING!

- Make sure that the type and format of the firmware file are correct. Do not modify the file name. Otherwise, the inverter may not work properly.
- Do not modify the folder name and file path where the firmware files are located, as this may cause the upgrade to fail.

Upgrade preparation

- Prepare a USB drive (USB 2.0/3.0, ≤32 GB, FAT 16 / 32).
- Check for the current firmware version of the inverter.
- Contact our service support for the update firmware file("*.bin" and "*.txt" file), and store the two files in the root path of the U disk.
  - » 3231010220XX_MEGA_ALL_V0XX.XX_YYYYMMDD.bin
  - » updateConfig.txt

  The bin name listed in the "*.txt" file must be same as the "*.bin" name.

Upgrade steps

USB disk can be plugged when the inverter is in normal status. Plug the U disk into the upgrading port below: If the Wi-Fi dongle is connected to the port, please remove the dongle first.

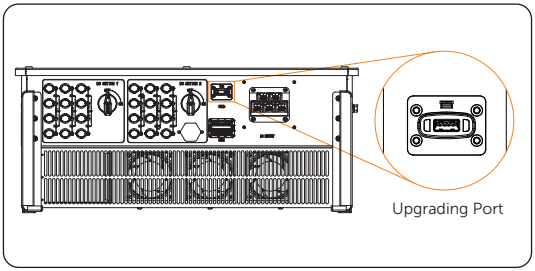


Figure 11-4 Finding the upgrading port

- For inverters with LED indicators:

  Wait approximately 15 seconds. The system will start upgrading.

  When the buzzer stops buzzing and the indicator lights start blinking again, it means that ARM program is upgraded successfully. And then the system will start other programs by upgrading.

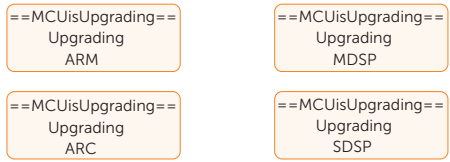
  After upgrading finished, the current state of indicator will be kept for 1 Min and the inverter will be switched on automatically.

NOTICE!

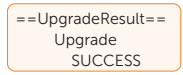
- If upgrading succeeds, the communication indicator (blue) turns off and other indicators are on.
- If upgrading fails, only alarm indicator (red) is on. Please contact our service support for solutions.

- For inverters with LCD Screen:

  During upgrading process, users can see the steps of the upgrade displayed on the LCD screen.



  After the upgrade is complete, the screen will display the upgrade result.



12 Decommissioning

12.1 Disassembling the Inverter

WARNING!

Strictly follow the steps below to disassemble the inverter.

- Only use the dedicated removal tool delivered with the inverter to disassemble the PV connector.
- Before dismantling the inverter, please be sure to turn off the DC switch and AC breaker, and then unplug the PV and AC cables, otherwise it will lead to an electric shock hazard.

Step 1: Switch off the DC and AC switch/breaker and disconnect the inverter from DC input and AC output. Wait for 5 minutes for de-energizing.

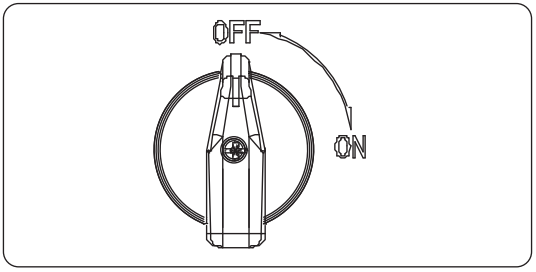


Figure 12-1 Turning off the DC switch

Step 2: Disconnect the PV connectors. Insert the disassembling tool for PV terminal (part H) to the slot of the AC connector to release it. Slight pull the connectors. Disassembling the dust proof buckles and the PV cables

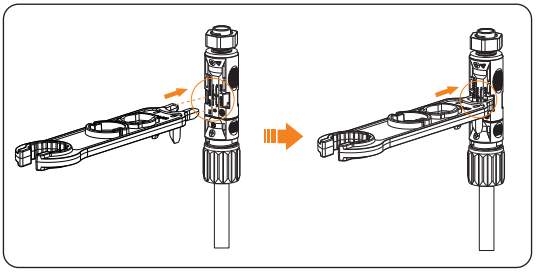


Figure 12-2 Disassembling the PV connector and the PV cable

Step 3: Slightly pull out the dongle module.

Step 4: Open the AC protective shield and disconnect the AC connectors.

Step 5: Disconnect communication and optional connection wirings.

For releasing the communication cable, please keep the buttons on the two sides, pressed and pull out the cable to make it unlocked.

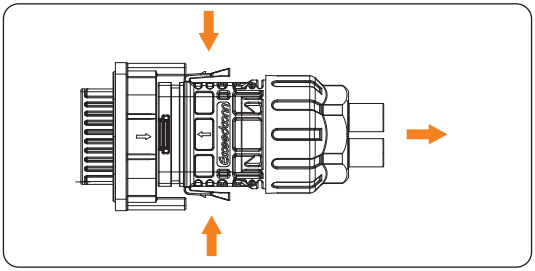


Figure 12-3 Releasing the communication cable

Step 6: Put the original terminal caps on the terminals.

Step 7: Unscrew the grounding screw by cross-head screw and remove the grounding cable.

Step 8: Remove the inverter from the bracket.

Step 9: Unscrew the screws for fastening the wall mounting or stand mounting bracket and remove bracket if needed.

12.2 Packing the Inverter

- Use the original packaging materials if available.

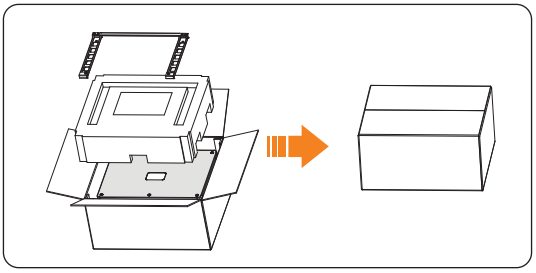


Figure 12-4 Packing the inverter

- If the original packing material is not available, use the packing material which meets the following requirements:
  - » Suitable for the weight and dimension of product
  - » Convenient for transportation
  - » Can be sealed with adhesive tape

12.3 Disposing of the Inverter

Properly dispose of the inverter and accessories in accordance with local regulations on the disposal of electronic waste.

13 Technical Data

- DC Input

Model	X3-MGA-20K-G2-LV	X3-MGA-25K-G2-LV	X3-MGA-30K-G2-LV	X3-MGA-35K-G2-LV	X3-MGA-40K-G2(L) X3-MGA-40K-G2	X3-MGA-50K-G2(L) X3-MGA-50K-G2	X3-MGA-60K-G2(L) X3-MGA-60K-G2
Max. PV array input power [kWp]	30	37.5	45	52.5	60	75	90
Max. PV input voltage [d.c. V][1]	800	800	800	800	1100	1100	1100
Nominal input voltage [d.c. V]	360	360	360	360	600	600	600
MPPT voltage range (full load) [d.c. V]	300-500				500-800		
Startup voltage [d.c. V]	200	200	200	200	200	200	200
Operating voltage range [d.c. V][2]	180-650	180-650	180-650	180-650	180-1000	180-1000	180-1000
No. of MPP trackers	3	4	5	5	4	5	6
Strings per MPP tracker	2	2	2	2	2	2	2
Max. input current per MPPT [d.c. A]	32	32	32	32	32	32	32
Isc PV Array Short Circuit current per MPPT [d.c. A]	46	46	46	46	46	46	46
Max. inverter backfeed current to the array [d.c. A]	0	0	0	0	0	0	0

- AC output

Model	X3-MGA-20K-G2-LV	X3-MGA-25K-G2-LV	X3-MGA-30K-G2-LV	X3-MGA-35K-G2-LV	X3-MGA-40K-G2(L) X3-MGA-40K-G2	X3-MGA-50K-G2(L) X3-MGA-50K-G2	X3-MGA-60K-G2(L) X3-MGA-60K-G2
Rated AC output power [kW]	20	25	30	35	40	50	60
Rated AC output current [a.c. A]	52.5	65.7	78.8	91.9	58	72.5	87
Max. AC output apparent power [kVA]	22	27.5	33	35	44	55	66
Max. AC output current [a.c. A]	57.8	72.2	86.7	91.9	63.8	79.7	95.7
Current (inrush) [a.c. A]	57.8	72.2	86.7	91.9	63.8	79.7	95.7
Nominal AC voltage [a.c. V][3]	127/220, 3W/(N)/PE				230/400V, 3W/(N)/PE		
Nominal AC frequency / AC frequency range [Hz][3]	50/60; ±5						
Power Factor range	0.8 leading - 0.8 lagging						
THDi (Rated power) [%]	<3						
Maximum output fault current [a.c. A]	200						

Model	X3-MGA-20K-G2-LV	X3-MGA-25K-G2-LV	X3-MGA-30K-G2-LV	X3-MGA-35K-G2-LV	X3-MGA-40K-G2(L) X3-MGA-40K-G2	X3-MGA-50K-G2(L) X3-MGA-50K-G2	X3-MGA-60K-G2(L) X3-MGA-60K-G2
Maximum output overcurrent protection [a.c. A]	260						

- Efficiency, Safety and Protection

Model	X3-MGA-20K-G2-LV	X3-MGA-25K-G2-LV	X3-MGA-30K-G2-LV	X3-MGA-35K-G2-LV	X3-MGA-40K-G2(L) X3-MGA-40K-G2	X3-MGA-50K-G2(L) X3-MGA-50K-G2	X3-MGA-60K-G2(L) X3-MGA-60K-G2
Weight [kg]	43.5	44	45		44	45	46
Max. efficiency [%]	97.5				98.4		
Euro. efficiency [%]	/				98.1		
Ingress protection	IP66						
Operating ambient temperature range [°C]	-25 to +60						
Max. operation altitude [m]	4000						
Relative humidity [%]	0-100						
Dimensions (W × H × D) [mm]	630 × 521 × 286						
Cooling concept	Smart fan cooling						
Communication interfaces	RS485 / USB / DRM						
Optional monitoring dongle	Pocket WiFi / LAN / 4G						
Display	LED indicators×4, LCD (Optional)						

- General data

Model	X3-MGA-20K-G2-LV	X3-MGA-25K-G2-LV	X3-MGA-30K-G2-LV	X3-MGA-35K-G2-LV	X3-MGA-40K-G2(L) X3-MGA-40K-G2	X3-MGA-50K-G2(L) X3-MGA-50K-G2	X3-MGA-60K-G2(L) X3-MGA-60K-G2
DC switch	Yes						
DC anti-reverse polarity protection	Yes						
Insulation monitoring	Yes						
Current leakage protection	Yes						
Over current/voltage protection	Yes						
Active anti-islanding method	Frequency shift						
Pollution degree	PD 2						
SPD (DC/AC)	Type II/Type II						
Arc-fault circuit interrupter (AFCI)	Optional						
AC auxiliary power supply(APS)	/				Optional		

- Standard

Model	X3-MGA-20K-G2-LV	X3-MGA-25K-G2-LV	X3-MGA-30K-G2-LV	X3-MGA-35K-G2-LV	X3-MGA-40K-G2(L) X3-MGA-40K-G2	X3-MGA-50K-G2(L) X3-MGA-50K-G2	X3-MGA-60K-G2(L) X3-MGA-60K-G2
Safety	IEC/EN 62109-1; IEC/EN 62109-2; NB/T 32004						
EMC	EN/IEC 61000; NB/T 32004						
Certification	VDE4105; EN 50549; AS 4777.2; VDE4105; IEC 61727; IEC 62116; IEC 61683; IEC 60068; EN 50530; NB/T 32004						

* Note:
(1) The Max. PV input voltage is the upper limit of the DC voltage, any higher DC input voltage may damage the inverter. Input voltage outside the operating voltage range may trigger inverter protection.
(2) If the input voltage is not within the operating voltage range, the inverter will not work properly.
(3) The AC voltage and the frequency range may vary from different country codes.
(4) The voltage difference between different MPPTs should be less than 150 V.

14 Appendix

14.1 Control Output Power with RRCR

The inverter can be connected to a RRCR (Radio Ripple Control Receiver) in order to dynamically control the output power of all the inverters. Users can control and limit the active power on the LCD by setting the active power limitation, which is a fixed power limit as a percentage, i.e. 0%, 30%, 60% and 100%.

- Connecting procedure

  Connect the RRCR directly to the inverter communication board through the DRM.

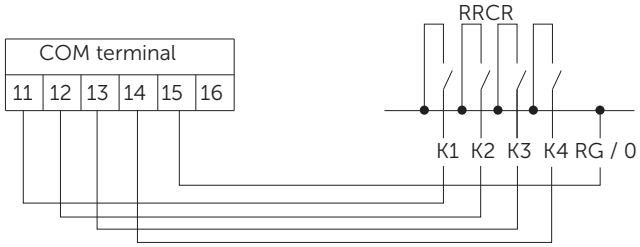


Figure 14-1 RRCR connection diagram

Table 14-1 Connector pin assignment and functionality

Port	Pin	Definition	Description	Connect to RRCR
DRM/RRCR	11	DRM1 / 5	Input 1	K1 - Relay 1 output
	12	DRM2 / 6	Input 2	K2 - Relay 2 output
	13	DRM3 / 7	Input 3	K3 - Relay 3 output
	14	DRM4 / 8	Input 4	K4 - Relay 4 output
	15	RG / 0	VCC	Relays common node

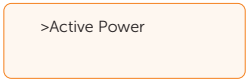
Table 14-2 Preconfigured RRCR power levels for the inverter

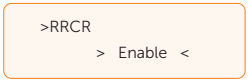
COM port Pin 11	COM port Pin 12	COM port Pin 13	COM port Pin 14	Active power	Cos(φ)
Short circuit with RG/0	/	/	/	0%	1
/	Short circuit with RG/0	/	/	30%	1

COM port Pin 11	COM port Pin 12	COM port Pin 13	COM port Pin 14	Active power	Cos(φ)
/	/	Short circuit with RG / 0	/	60%	1
/	/	/	Short circuit with RG / 0	100%	1

- Fixed power control setting procedure

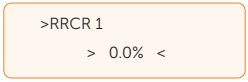
  Enter **Active Power** page, choose "Enable" to activate the function.

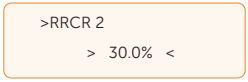


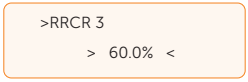


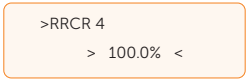
  In the **RRCR** page. RRCR1 2. 3, 4 can be set for the corresponding values 0%, 30%, 60%, and 100% by default. Users can also configure these values as needed.

  The values correspond to varied AC output power. For example, the 30% is in accordance with the rated power output of 30%.









14.2 Application of Parallel Function

Datahub parallel connection

The series inverter provides the parallel connection function when connected with Datahub, which could support at most 60 inverters to parallel in one system and can control zero injection to the grid with a meter installed in the main circuit. In this parallel system, the Datahub will be the master of the system, and all the inverters are the slaves. The Datahub can communicate with all the slave inverters.

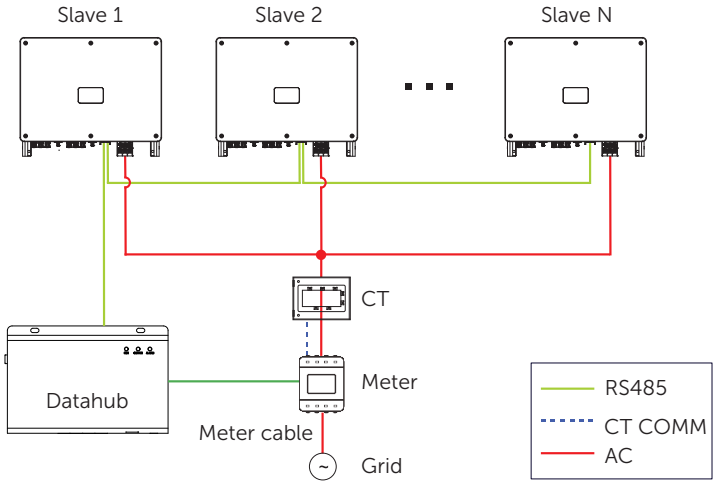


Figure 14-2 Parallel system diagram with Datahub

NOTICE!

- Before operation, please make sure that the inverters meet the following conditions:
  1. All the inverters are recommended to be the same series;
  2. The firmware version of all inverters shall be the same. Otherwise, the parallel function cannot be used.
  3. Ensure the RS485 cable length is less than 200 m.

Wiring operation

Step 1: Connect one end of an RS485 communication cable with Datahub, and the other end with one of the slave inverters.

Step 2: Connect all the slave inverters with each other with RS485 cables.

Step 3: Connect the meter with the Datahub and the mains.

NOTICE!

- For details on the wiring operation of Datahub, see *Datahub Installation Guide*.

Modbus parallel connection

The device offers master-slave parallel connection for up to 10 devices, with one serving as the master and the others as slaves. A 485 communication wire must be attached directly to the inverter.

The devices are connected in a daisy chain type connection mode. The Master's RS485-2 is connected to the electricity meter, and the master and slave are connected to the RS485 1 port.

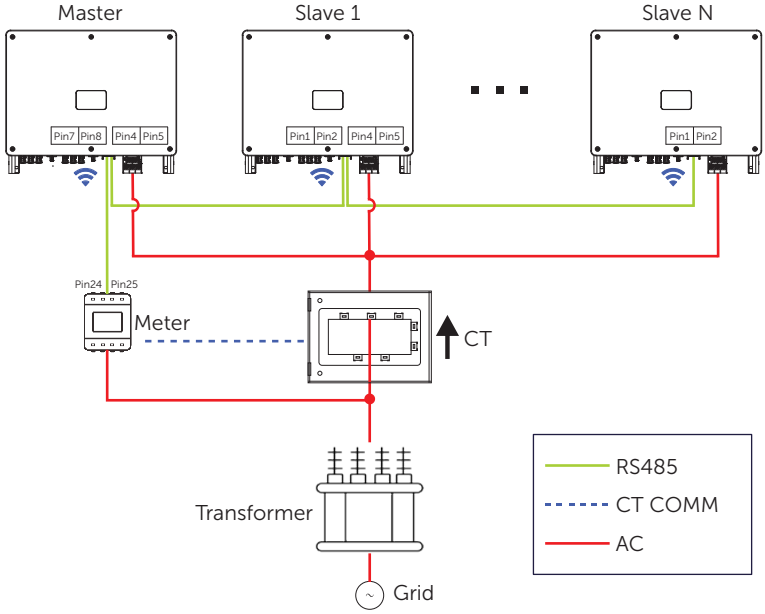
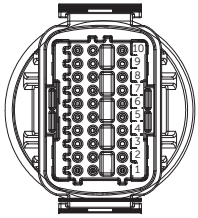


Figure 14-3 Parallel system diagram with Modbus

The interconnection between the host and slave is made by Pins 1, 2, 4, 5, and Pins 7, 8, which are connected to the electricity meter.

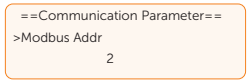


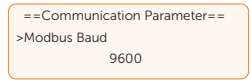
Port	Pin	Definition
RS485-1	1	RS485A IN+
	2	RS485B IN-
	4	RS485A OUT+
	5	RS485A OUT-
RS485-2	7	RS485A METER
	8	RS485B METER

Setting procedure

- Slave setup:

  The slave device needs to set its Modbus address and baud rate. Set the Modbus address of the slave device on the power station to 2 ~ 11 (up to 10 devices are supported at present) and the baud rate to 9600.



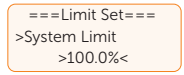


- Meter setup:

  Set the Modbus address of the meter to 1 and the baud rate to 9600.

- Master setup:

  The equipment connected to the meter is selected as the Master, and the Master mode and anti-reflux function of the Master equipment on the power station are enabled by APP / web page / screen, among which System Limit are set to 100%.



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